

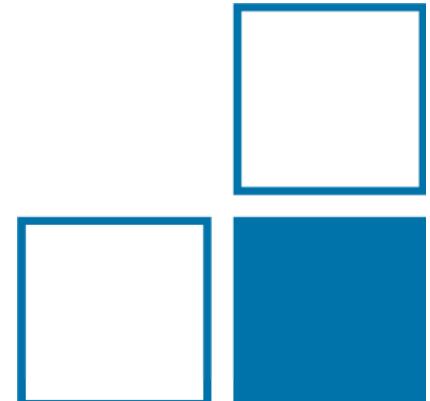


Physikalisch-Technische Bundesanstalt  
Braunschweig und Berlin  
Nationales Metrologieinstitut

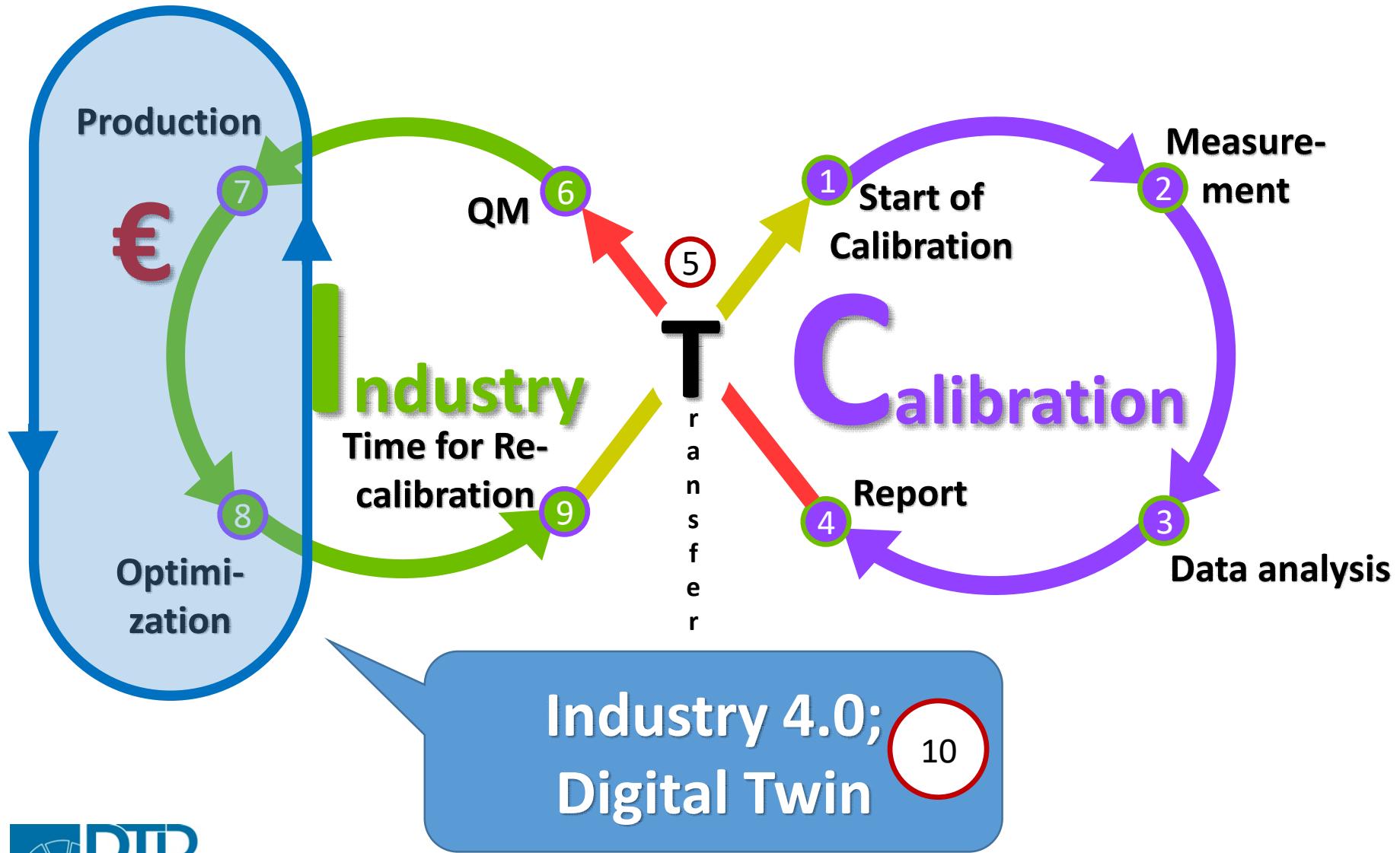
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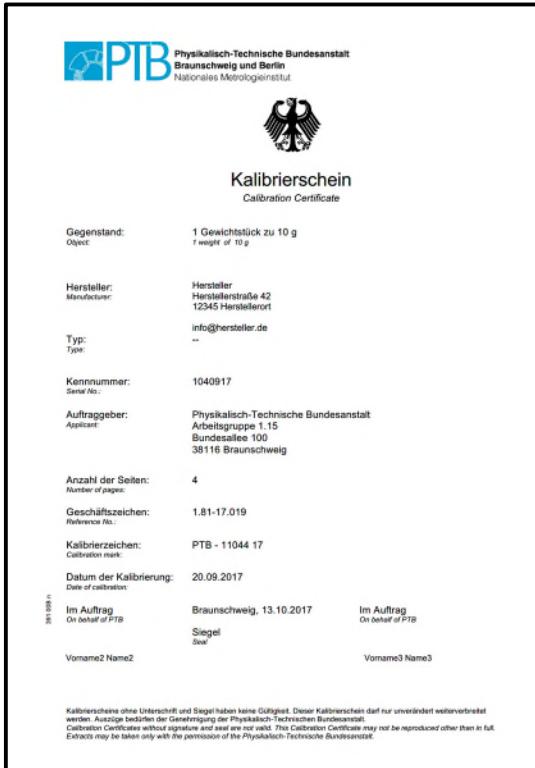
# The Digital Calibration Certificate (**DCC**)

Siegfried Hackel



# The Role of Calibration

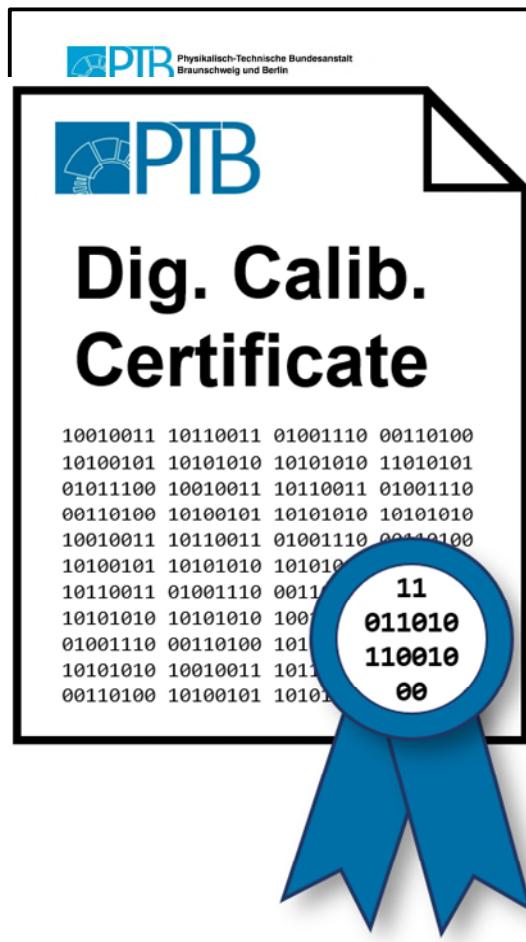




Compare



# First of all:



The DCC contains the ACC



# Advantages (1):

- Free of media discontinuity
  - ✓ In the calibration laboratory
  - ✓ On transmission
  - ✓ In the factory
- Unambiguous
  - ✓ Clear and error-free data
  - ✓ Globally unique and clear
- Important Industry 4.0 - component
  - ✓ RAMI 4.0
  - ✓ Administrative shell (Verwaltungsschale)



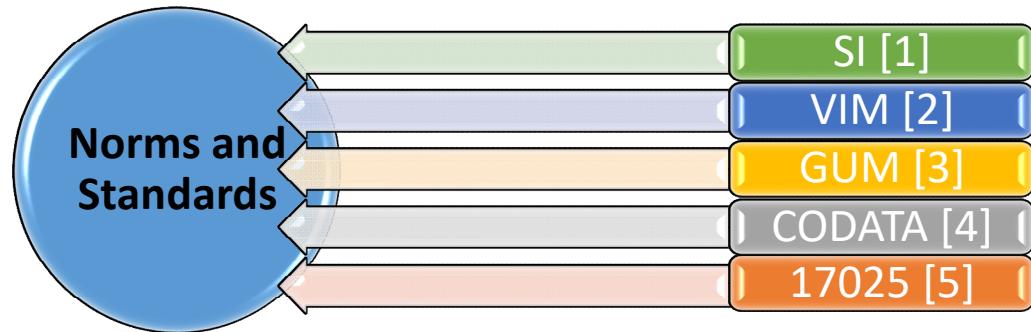
# Advantages (2):

- Safety and security
  - ✓ Long term preservation
  - ✓ Integrity
  - ✓ Authenticity
- Rapid standardization
  - ✓ Is achieved via the metrology network
  - ✓ You are part of this!
- Economically
  - ✓ Low migration effort (if the laboratory has adequate IT penetration)
  - ✓ Higher process efficiency



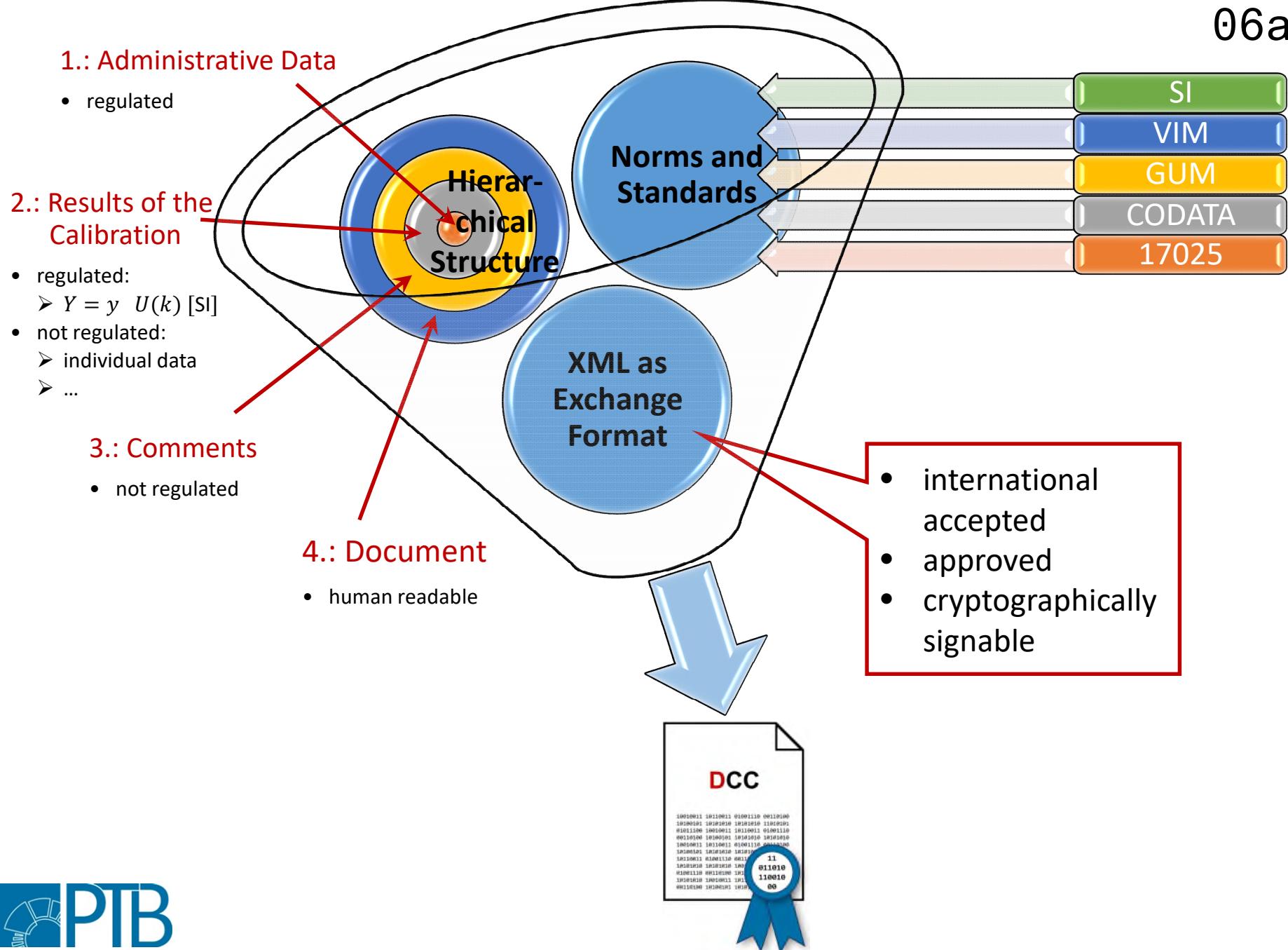
# The Digital Calibration Certificate

06

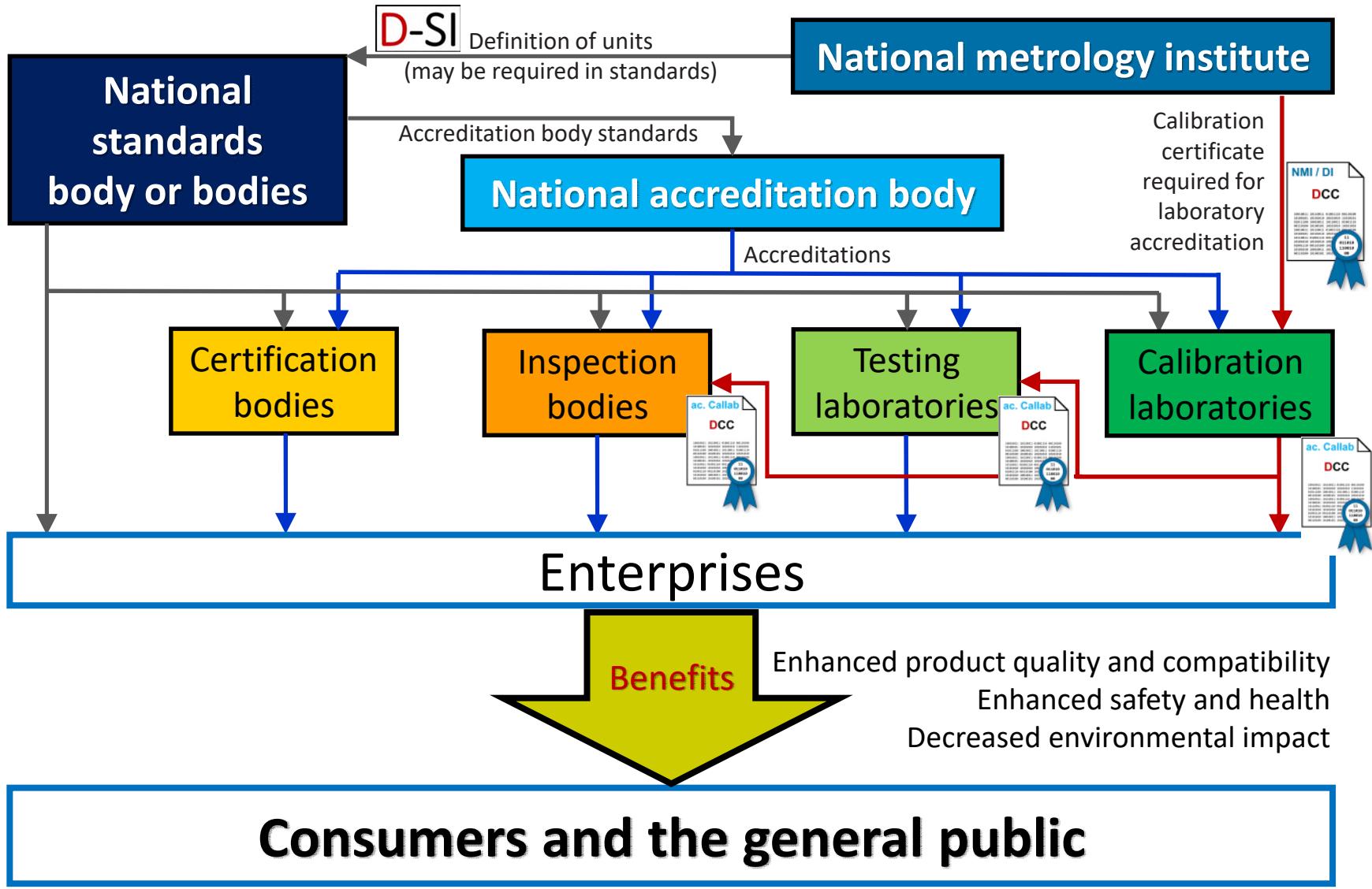


Digital SI (**D-SI**): see <https://zenodo.org/record/3522631#.YQeLio4zbq8>

- [1] *Le Système international d'unités/The International System of Units (Brochure sur le SI/SI brochure)*, 2019
- [2] Brinkmann, B.: Internationales Wörterbuch der Metrologie. Grundlegende und allgemeine Begriffe und zugeordnete Benennungen (VIM); ISO/IEC-Leitfaden 99:2007 = Vocabulaire international de métrologie. Wissen: Messwesen. Berlin, Wien, Zürich: Beuth 2012
- [3] Norm JCGM 104:2009; Juli 2009. *Auswertung von Messdaten – Eine Einführung zum "Leitfaden zur Angabe der Unsicherheit beim Messen" und zu den dazugehörigen Dokumenten (GUM)*
- [4] Mohr, P. J., Newell, D. B. u. Taylor, B. N.: CODATA recommended values of the fundamental physical constants. 2014. *Reviews of Modern Physics* 88 3, S. 337
- [5] DIN EN ISO/IEC 17025:2018-03 General requirements for the competence of testing and calibration laboratories

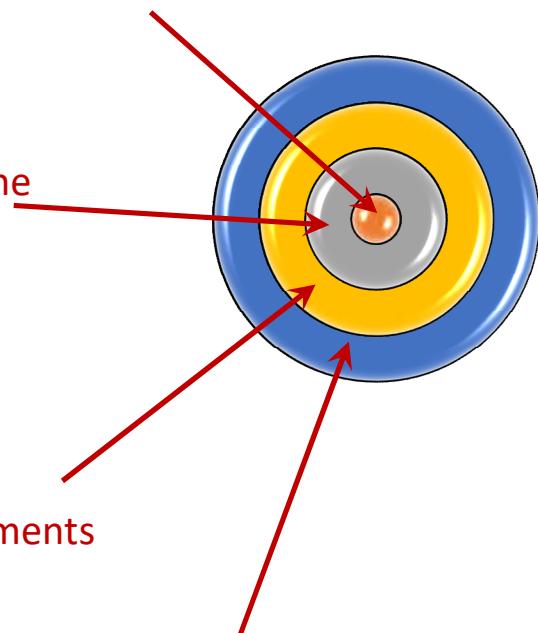


# National Quality Infrastructure



# Cryptographic Protection Methods

1.: Administrative Data



2.: Results of the Calibration

3.: Comments

4.: Document

- human readable

Electronic Signature



More than ten years in use:

- Civil register office ("Standesamt")
- Waste management
- Purchasing development
- ...

**eIDAS-  
Directive**

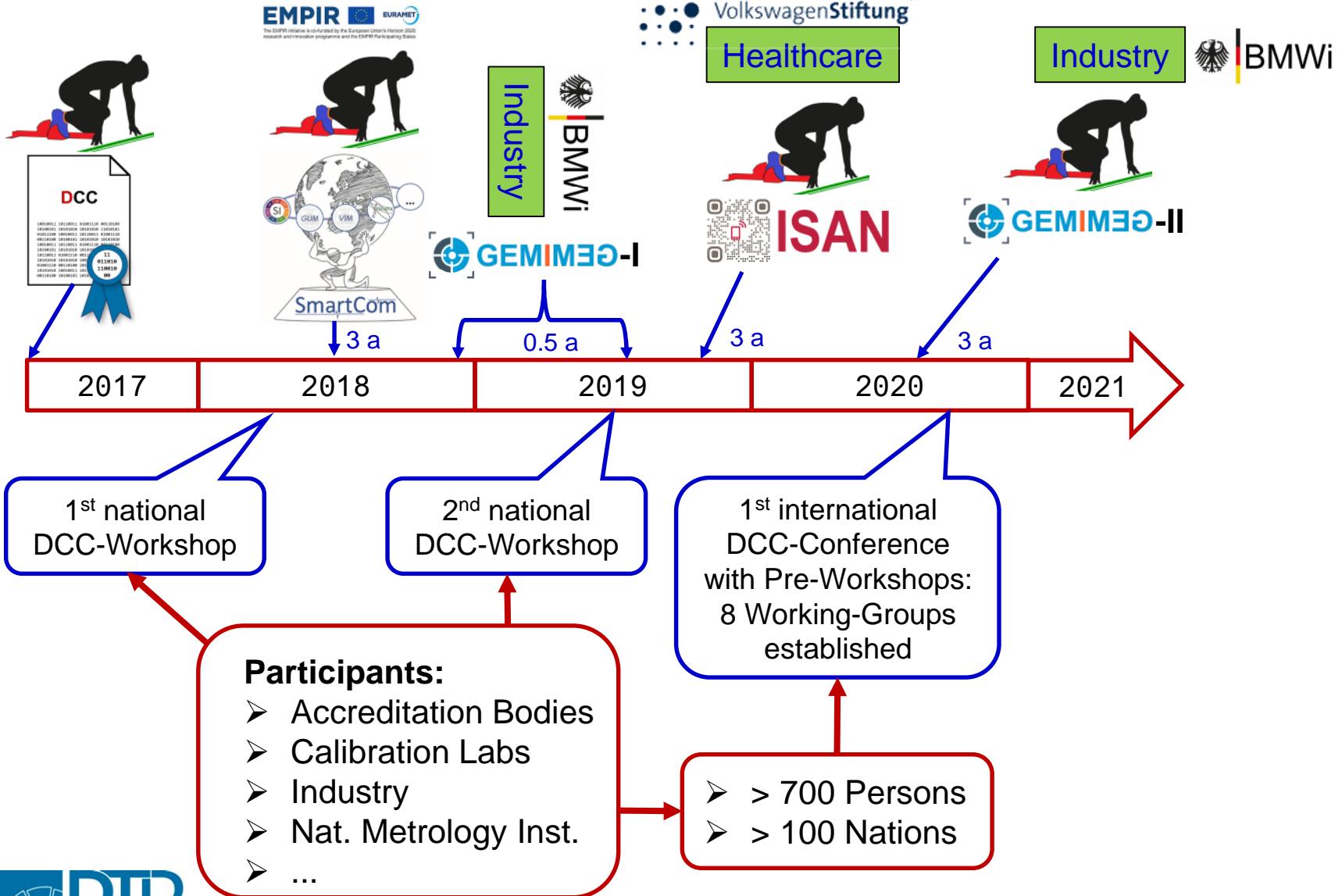
**Area of validity:  
All over Europe!**



**How is the regulation in other countries?  
Please give us some hints**

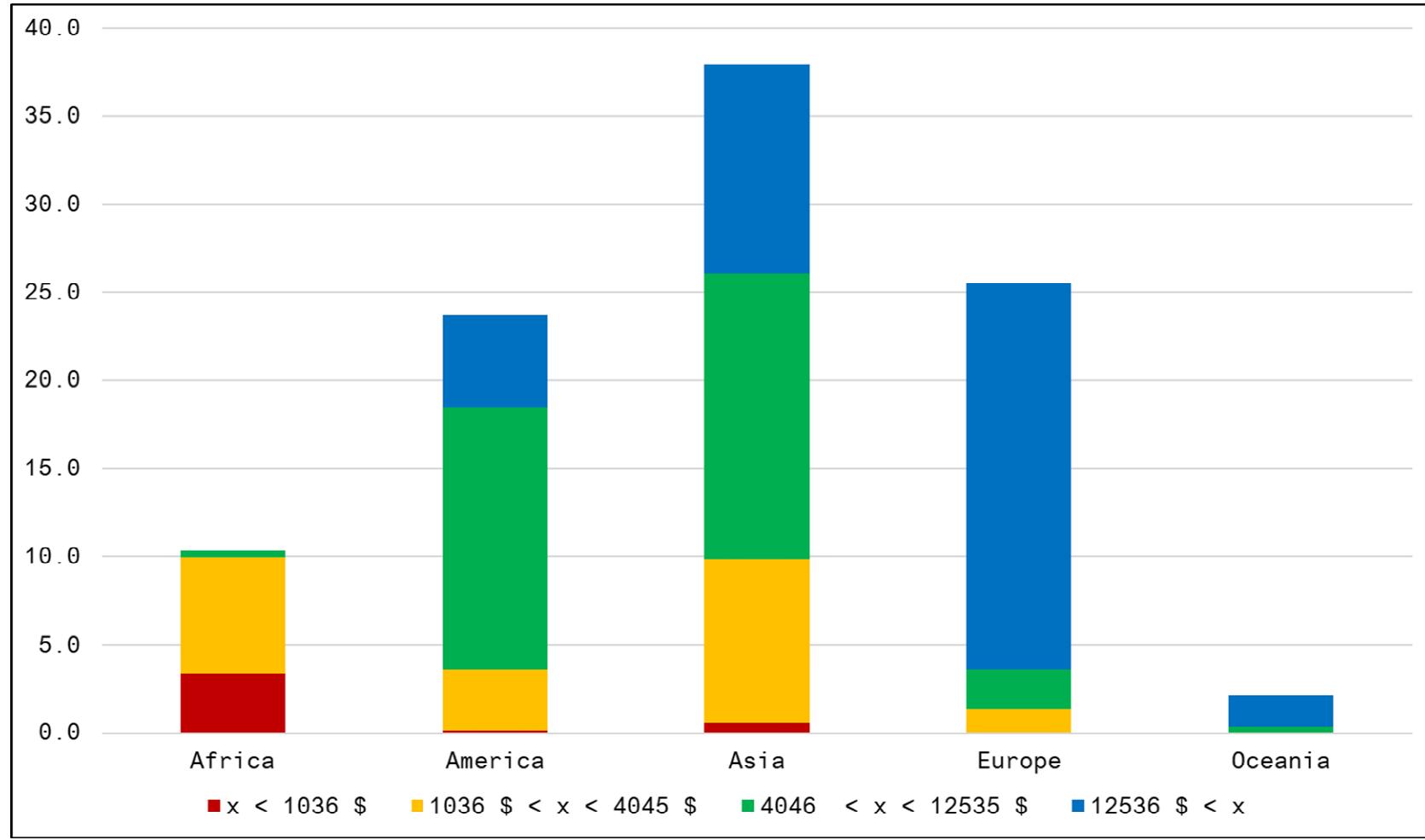


# The DCC-Story

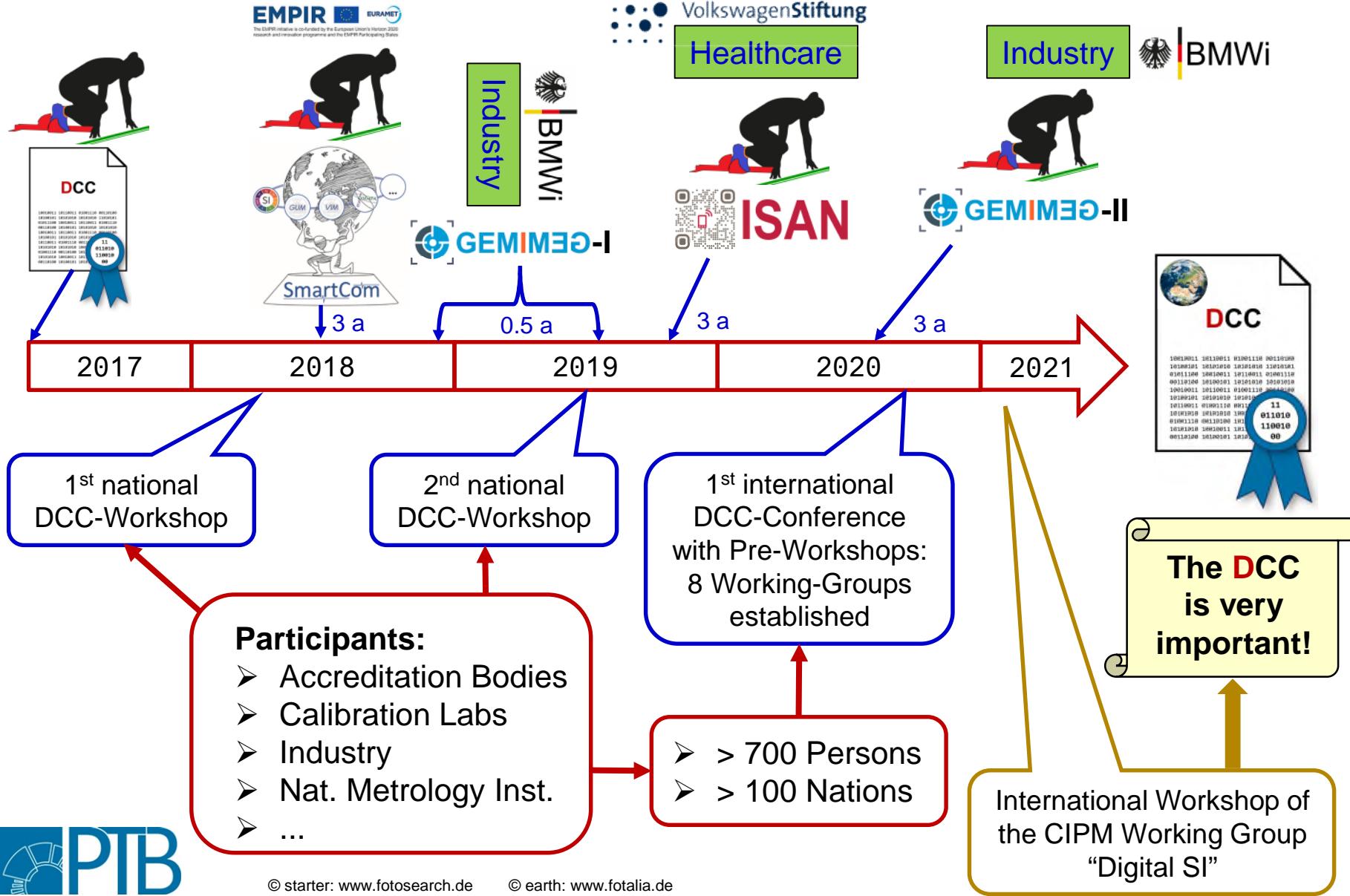


# Participants Distribution DCC-Conference 2020

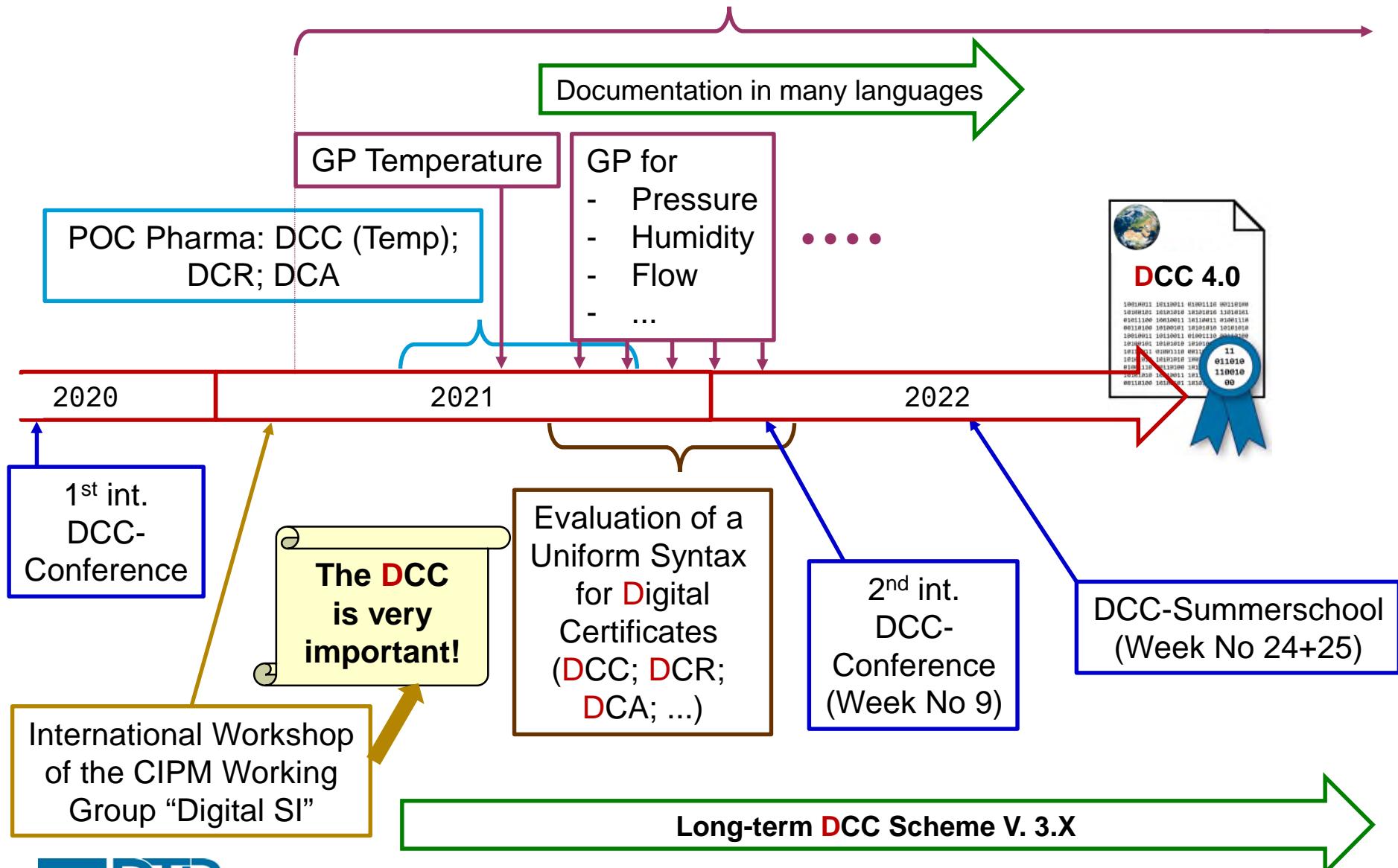
Classification according to: <https://datahelpdesk.worldbank.org/knowledgebase/articles/906519>



# The DCC-Story



## Evaluation of Good Practise (GP)



# How to get more Information around the DCC

<https://www.ptb.de/dcc>



Downloads

Development-  
Platform

FAQ

Wiki

XML

Good Practise

Videos

Miscellaneous

Links



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