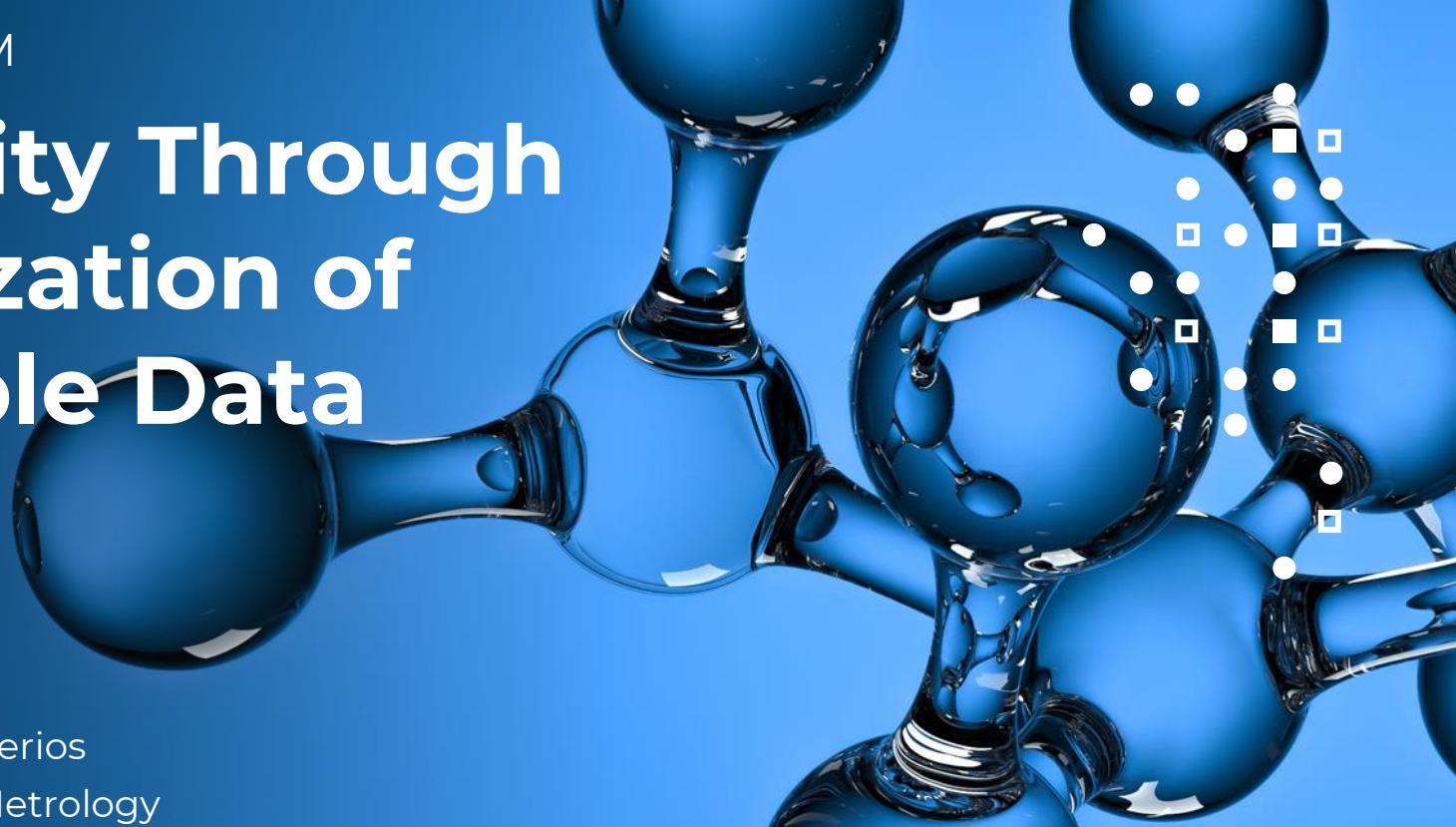


Reliability Through Digitalization of Traceable Data

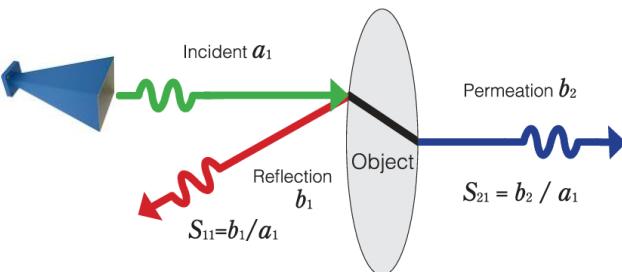
JULY| 2021

Guillermo Monasterios

RF & Microwave Metrology



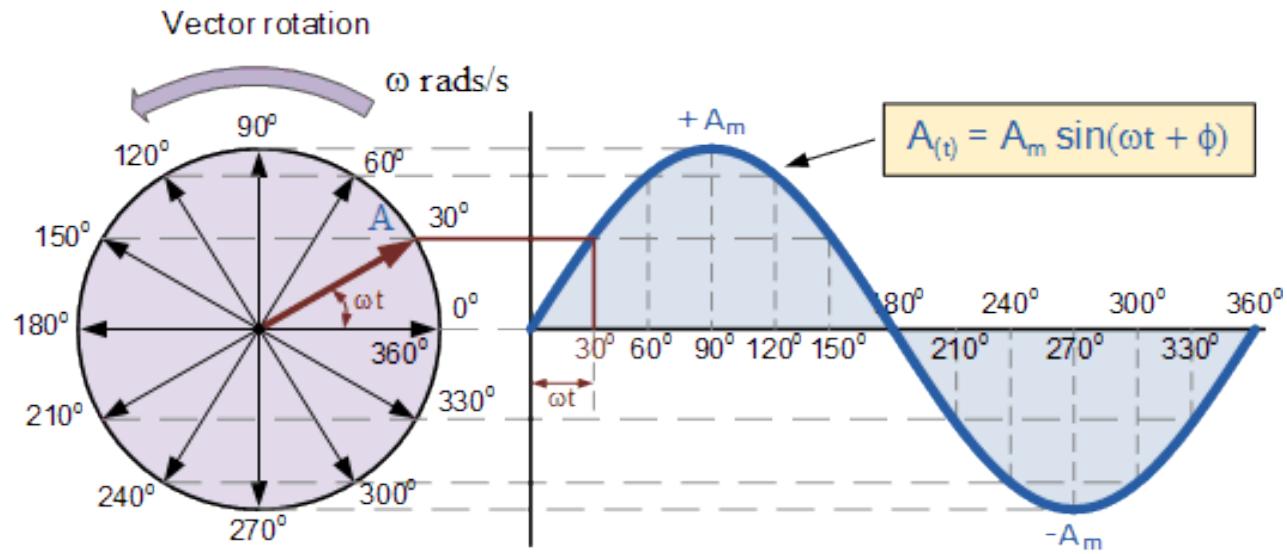
Graphical Representation of a Wave:



$$S_{11} = \frac{\text{reflected}}{\text{incident}}$$

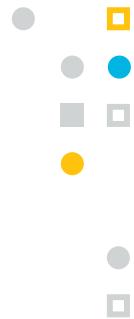
$$S_{21} = \frac{\text{transmitted}}{\text{incident}}$$

S-parameters: n^2



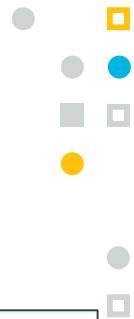
Sinusoidal Waveform in
the Time Domain

Frequency (GHz)	S1,1 Zr: 50 Ω Real	S1,1 Zr: 50 Ω Imag
1,000	0,005	0,001

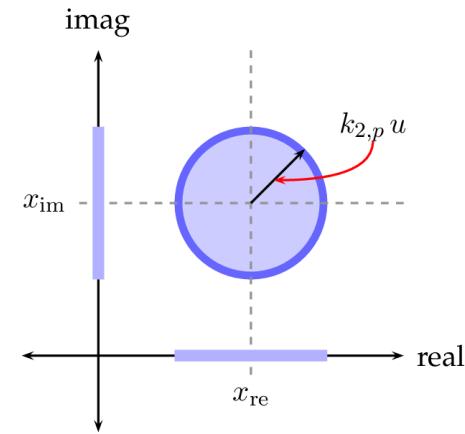




Frequency (GHz)	S1,1 Zr: 50 Ω Real	S1,1 Zr: 50 Ω Imag
1,000	0,005	0,001



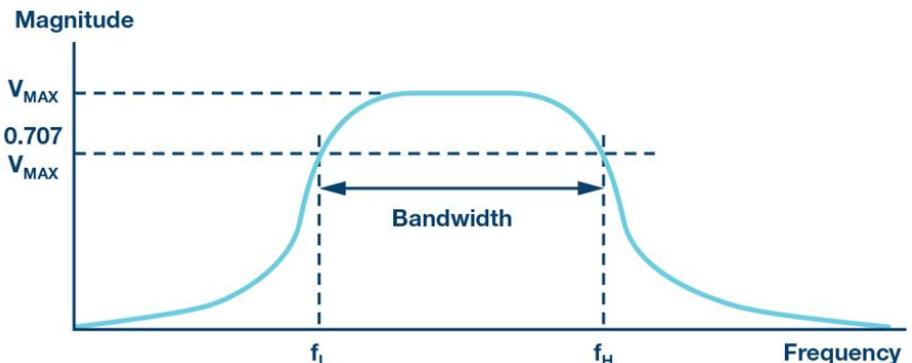
Frequency (GHz)	S1,1 Zr: 50 Ω Real	S1,1 Zr: 50 Ω u(Real)	S1,1 Zr: 50 Ω Imag	S1,1 Zr: 50 Ω u(Imag)
1,000	0,005		0,003	0,001



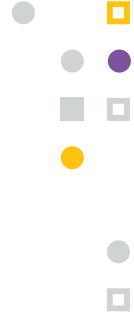
2 port example:

Band-pass filter

S-parameters: 4

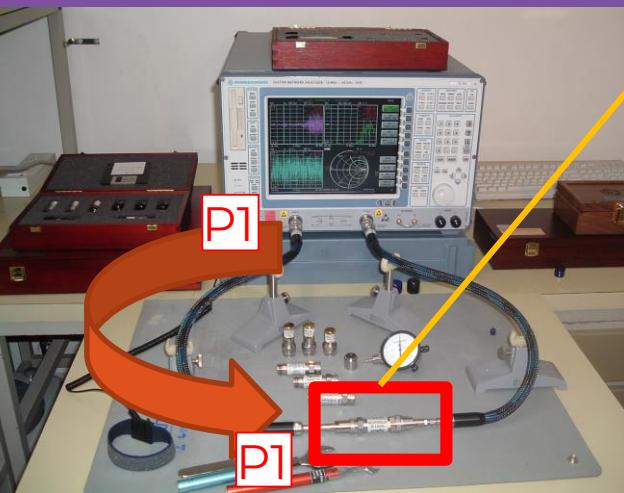


Frequency (GHz)	S1,1 Zr: 50 Ω	S1,1 Real	S1,1 Zr: 50 Ω	S2,1 Zr: 50 Ω	S2,1 Real	S2,1 Zr: 50 Ω	S1,2 Zr: 50 Ω	S1,2 Real	S1,2 Zr: 50 Ω	S2,2 Zr: 50 Ω	S2,2 Real	S2,2 Zr: 50 Ω	Imag
1,000		0,005		0,001		0,027		-0,100		0,027		-0,100	0,004
1,500		0,006		-0,001		-0,039		-0,096		-0,039		-0,096	0,004
2,000		0,004		-0,002		-0,089		-0,053		-0,089		-0,052	0,002
2,500		0,001		-0,002		-0,102		0,012		-0,102		0,012	-0,001
3,000		-0,002		-0,001		-0,074		0,071		-0,074		0,071	-0,003
3,500		-0,005		0,002		-0,016		0,101		-0,016		0,101	-0,001
4,000		-0,007		0,007		0,049		0,090		0,049		0,090	0,004
4,500		-0,007		0,013		0,093		0,042		0,093		0,042	0,010
5,000		-0,002		0,018		0,100		-0,023		0,099		-0,024	0,013
5,500		0,005		0,020		0,065		-0,079		0,065		-0,079	0,010
6,000		0,012		0,019		0,003		-0,102		0,003		-0,102	0,002
6,500		0,019		0,014		-0,060		-0,083		-0,060		-0,083	-0,006
7,000		0,024		0,006		-0,098		-0,029		-0,098		-0,029	-0,010

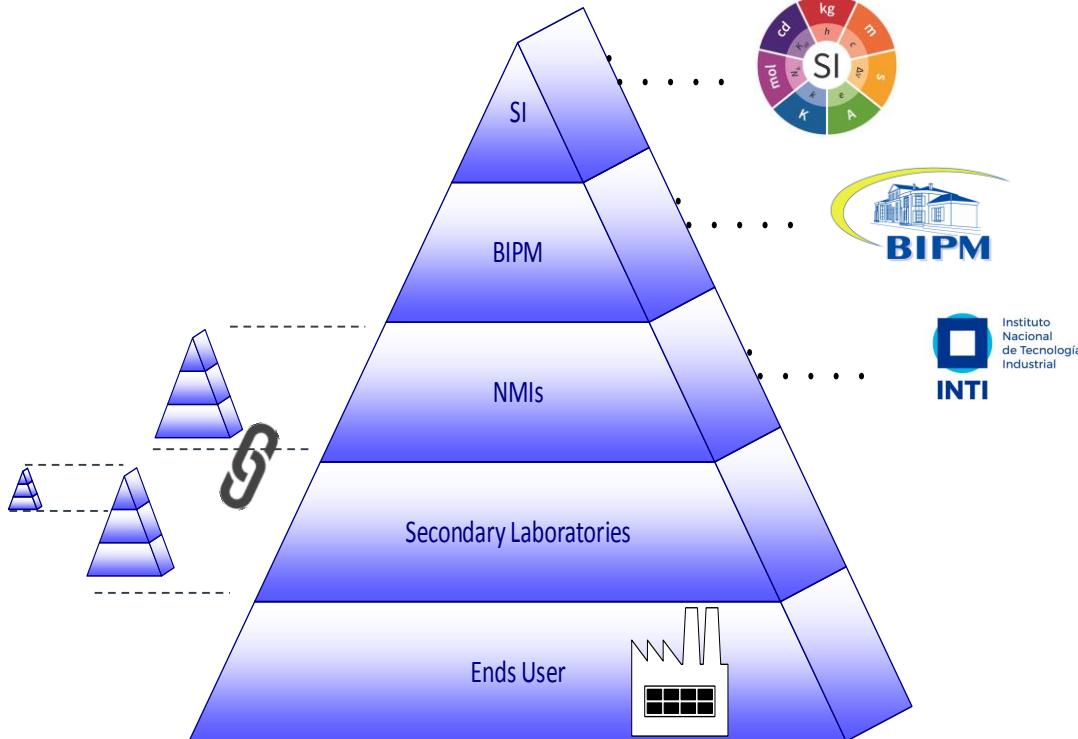


Correlations between ...

- Real/Imaginary parts
- Real/Imaginary parts at different frequencies
- Different S-parameters
- Different DUTs
- Uncertainty components
- Measured values vs. temperature, humidity, time.

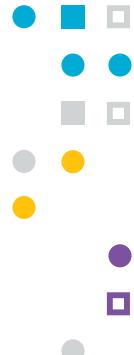
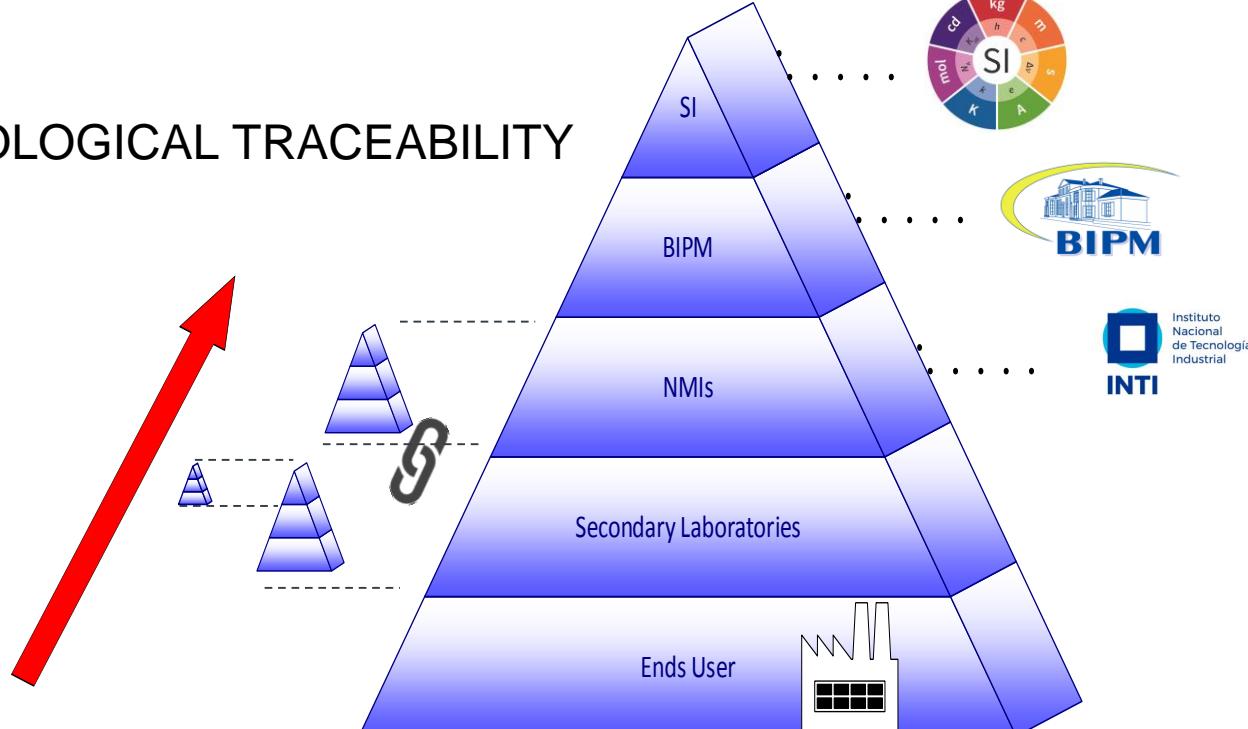


Traceability pyramid



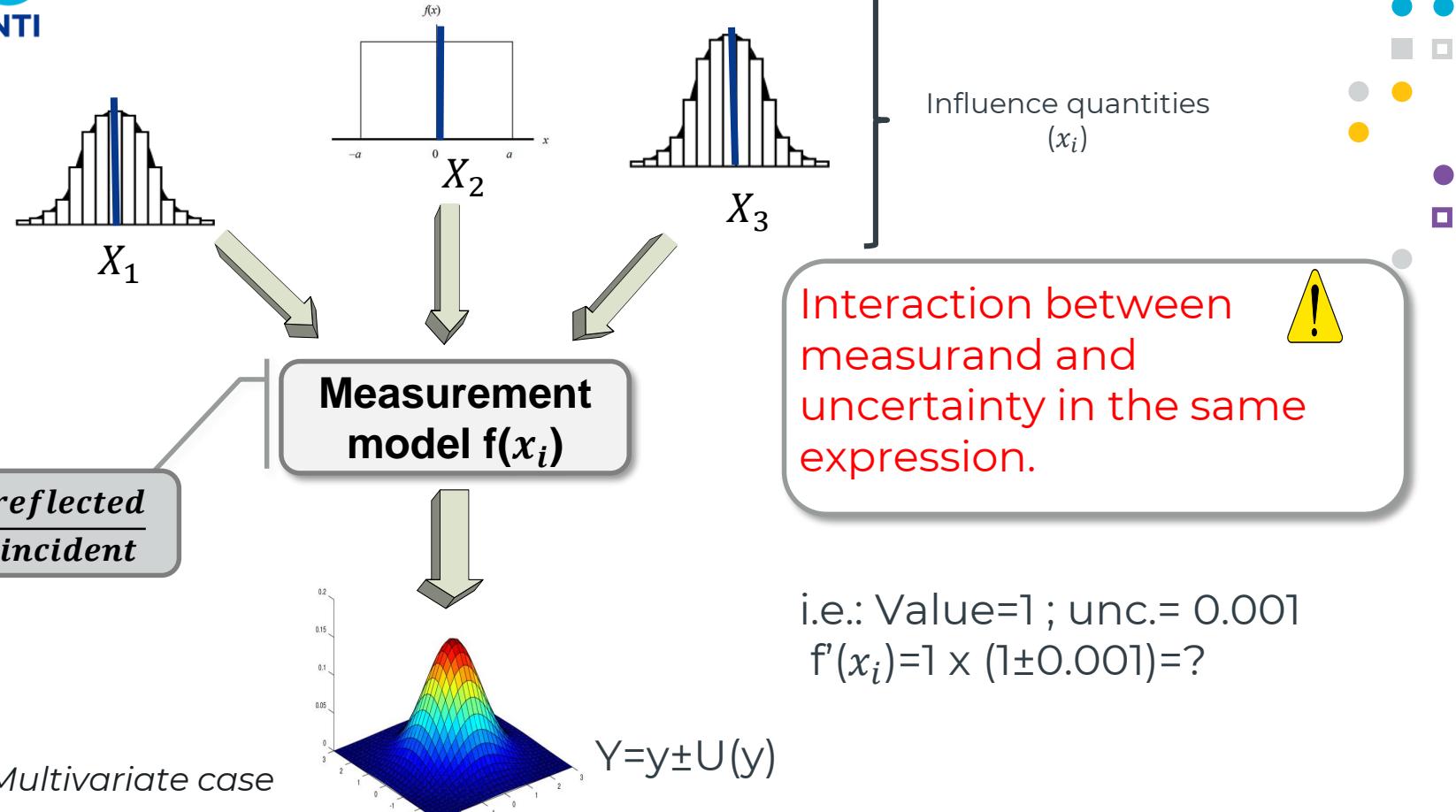
Traceability pyramid

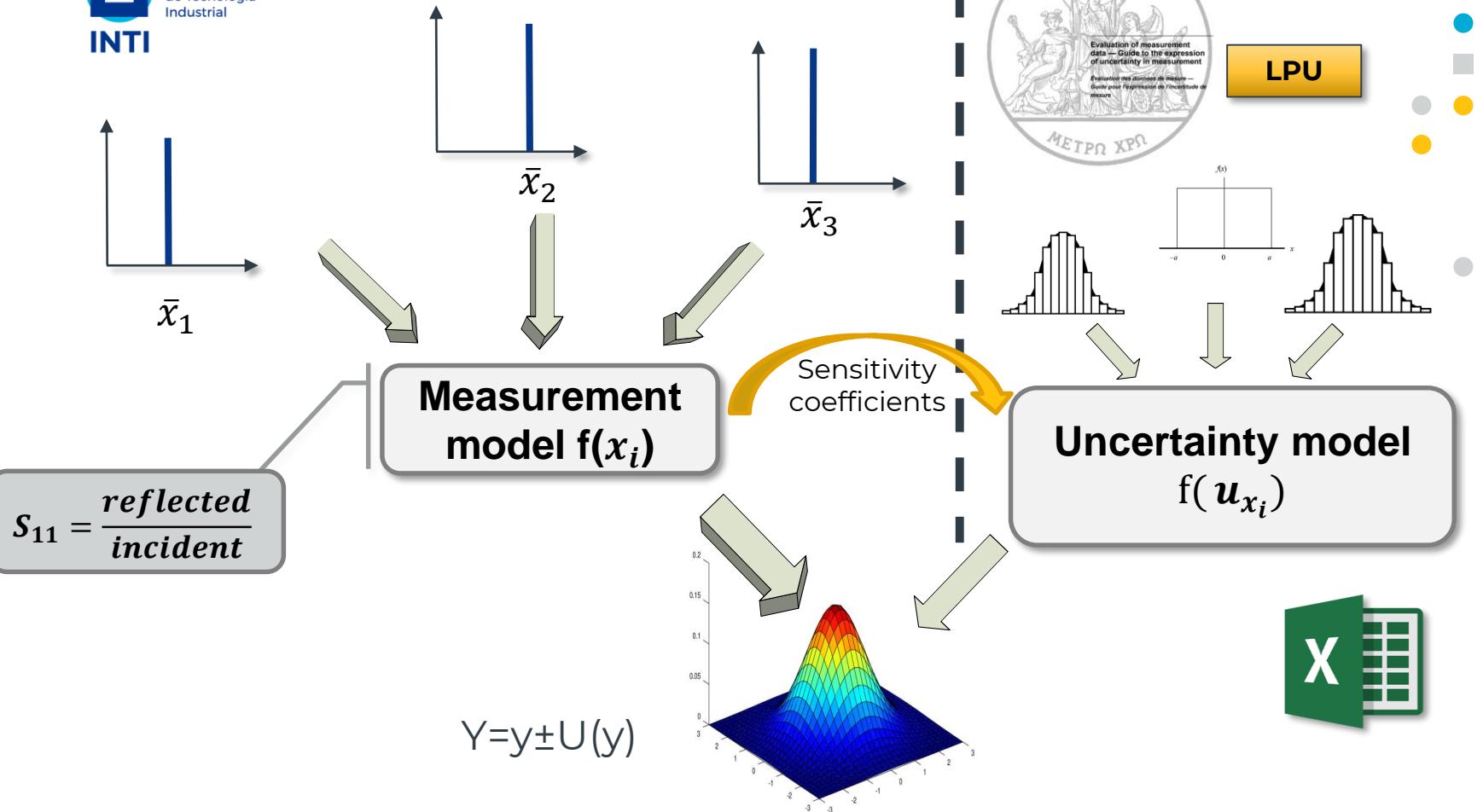
METROLOGICAL TRACEABILITY



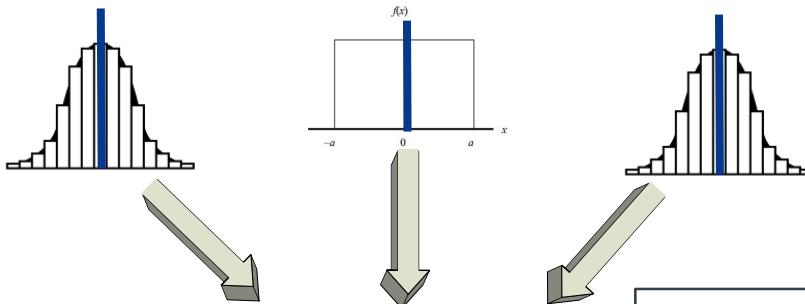
property of a measurement result whereby the result can be related to a reference through a documented unbroken chain of calibrations, each contributing to the measurement uncertainty

set of quantity values being attributed to a measurand together with any other available relevant information



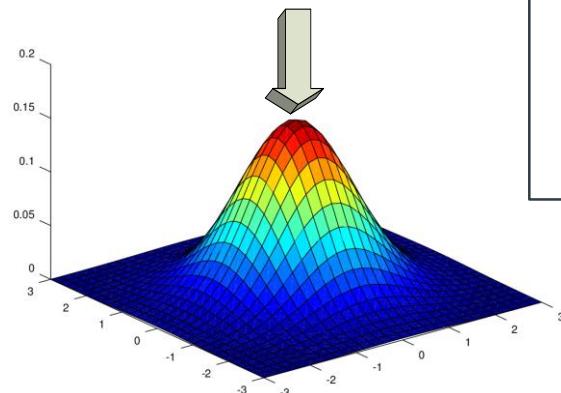


Rigorous method



**Measurement
model $f(x)$**

$$S_{11} = \frac{\text{reflected}}{\text{incident}}$$



$$S_{11} = \frac{\frac{S_{11}^m - N_L}{N_H L} - E'_{00} - kC_{00}E'_{01}}{(C_{11} + kC_{01}C_{10}E'_{11}) \left(\frac{S_{11}^m - N_L}{N_H L} - E'_{00} - kC_{00}E'_{01} \right) + k^2 C_{10}C_{01}E'_{01}}.$$

$$E'_{00} = E_{00} + D_{00}$$

$$E'_{01} = E_{01}D_{01}$$

$$E'_{11} = E_{11} + D_{11}$$

$$k = \frac{1}{1 - E'_{11}C_{00}}.$$

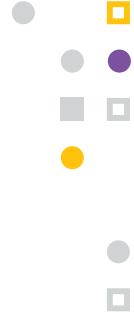


Issues /Solutions

- **Different models**

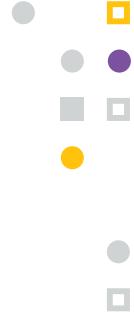


Only 1 model (rigorous method)



Issues /Solutions

- Different models → Only 1 model (rigorous method)
- **Mixed data types** → Uncertainty objects



Issues /Solutions

- Different models → Only 1 model (rigorous method)
- Mixed data types → Uncertainty objects

Case 1:

Measured voltaje: $V = 5V$
 $U(V) = 1\mu V$

Calibration
certificate

Uncertainty object

$V = (5, 1e-6)$

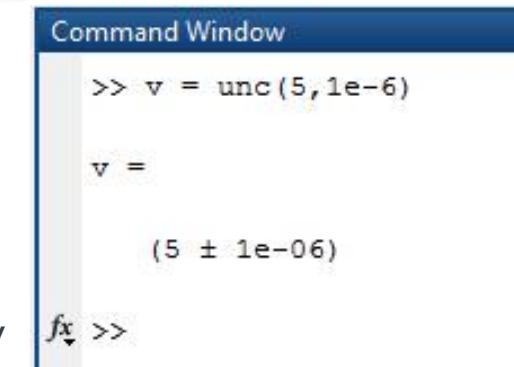
Case 2:

Measured voltaje:

$V = (5, 0)$

$U(V) = (0, 1e-6)$ Additive uncertainty

$U(V) = (1, 1e-6)$ Multiplicative uncertainty



Command Window

```
>> v = unc(5,1e-6)

v =

(5 ± 1e-06)

fx >>
```



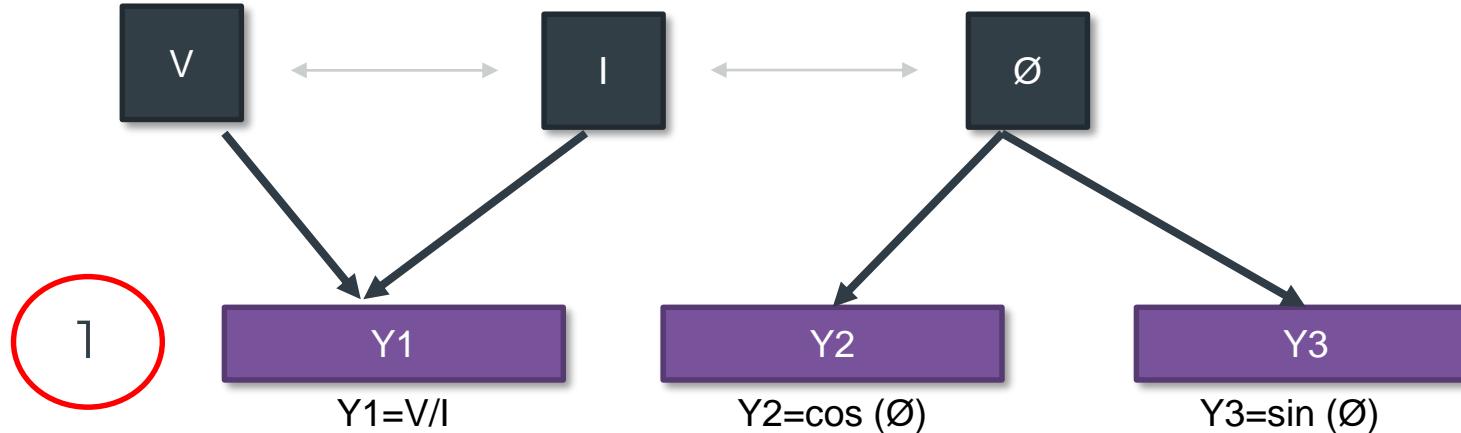
Issues /Solutions

- Different models → Only 1 model (rigorous method)
- Mixed data types → Uncertainty objects
- **Complicated calculations** → Authomatic uncertainty propagation through authomatic differentiation

$$R = \frac{V}{I} \cos \phi$$

$$X = \frac{V}{I} \sin \phi$$

MEASUREMENT MODEL

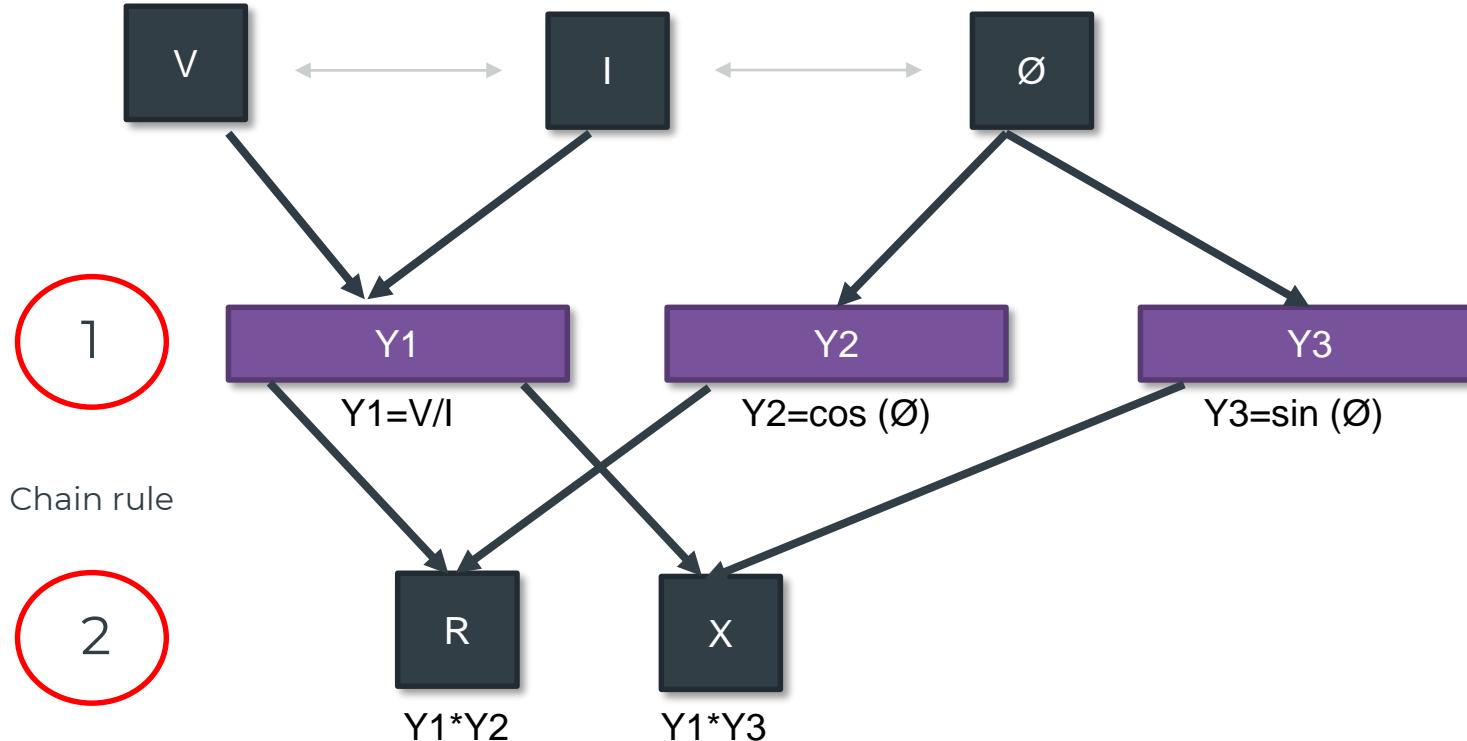
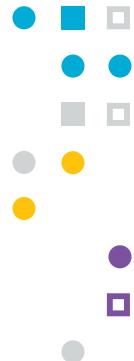


Graphical decomposition of a measurement model

$$R = \frac{V}{I} \cos \phi$$

$$X = \frac{V}{I} \sin \phi$$

MEASUREMENT MODEL

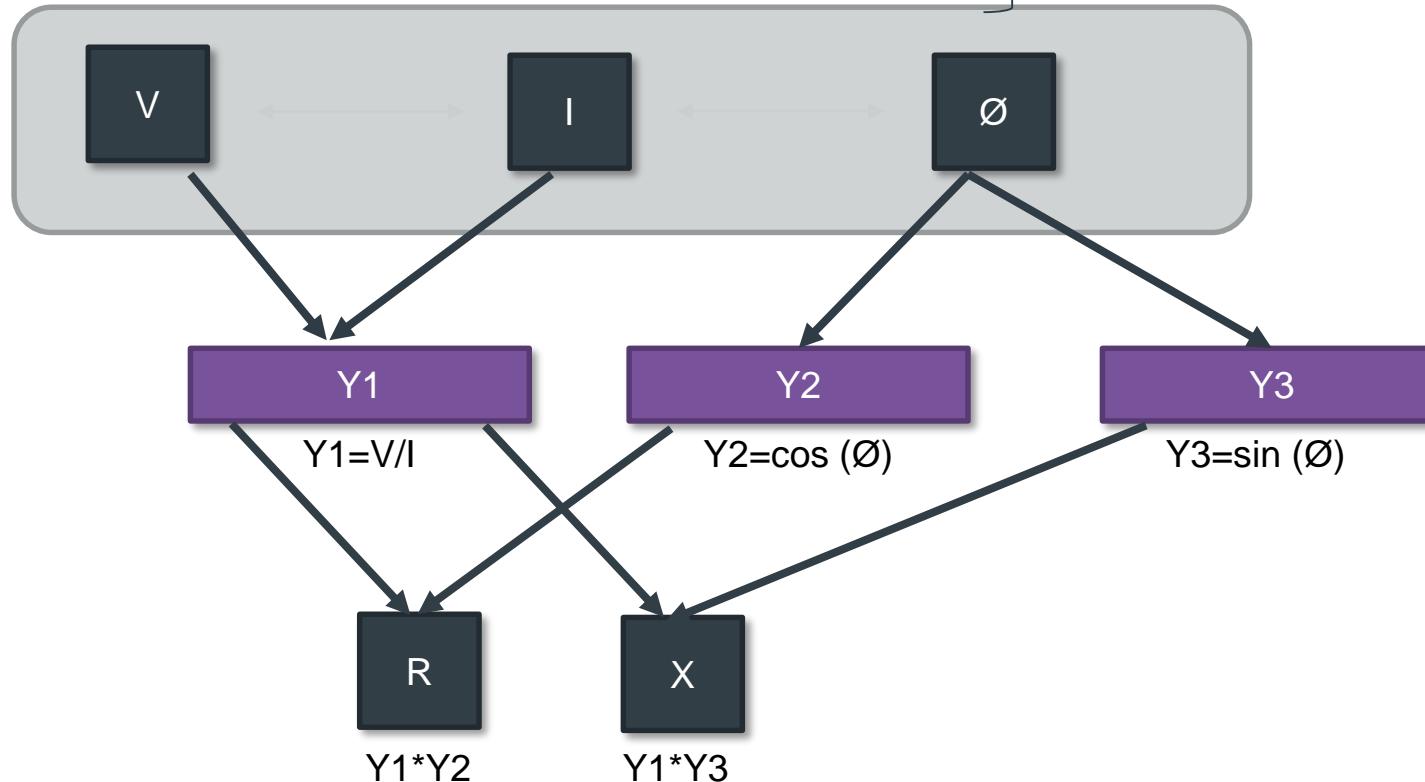


Graphical decomposition of a measurement model

$$R = \frac{V}{I} \cos \phi$$

$$X = \frac{V}{I} \sin \phi$$

MEASUREMENT MODEL

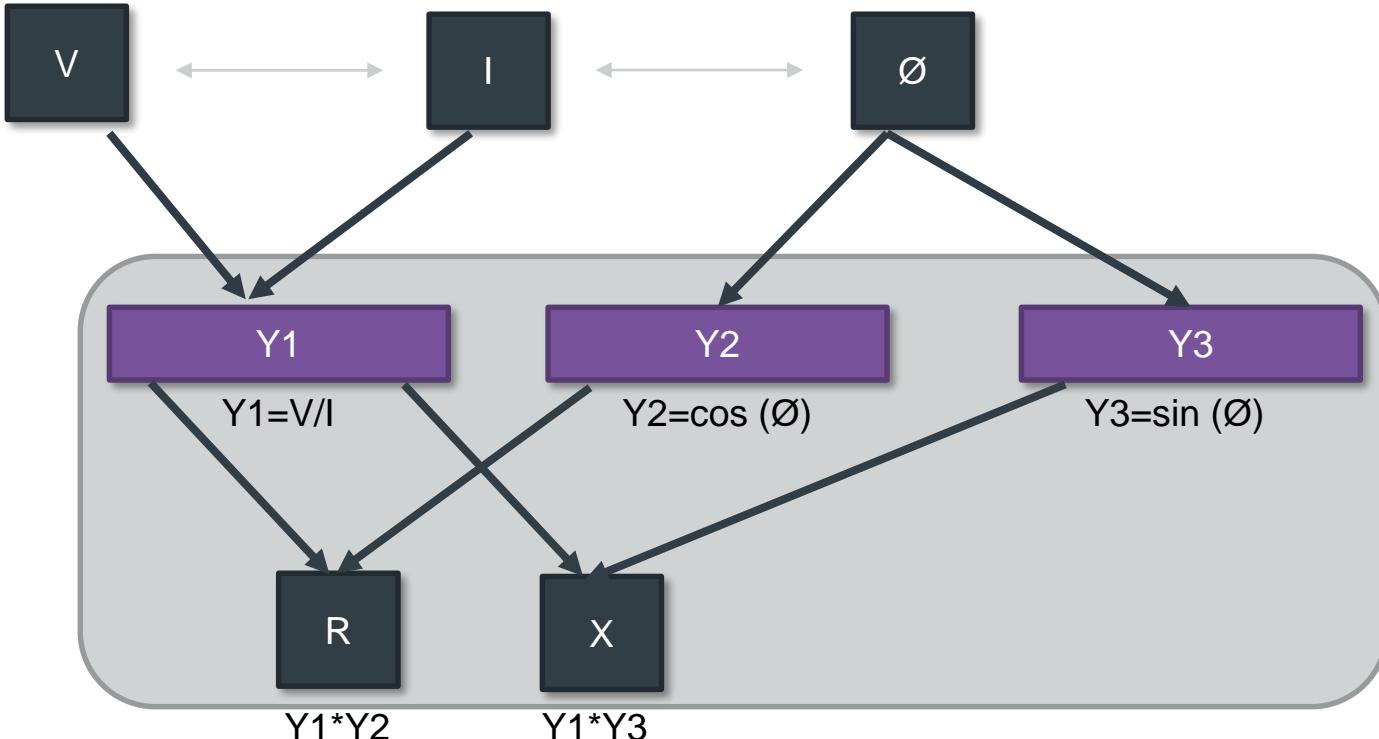


Graphical decomposition of a measurement model

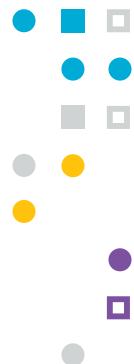
$$R = \frac{V}{I} \cos \phi$$

$$X = \frac{V}{I} \sin \phi$$

MEASUREMENT MODEL

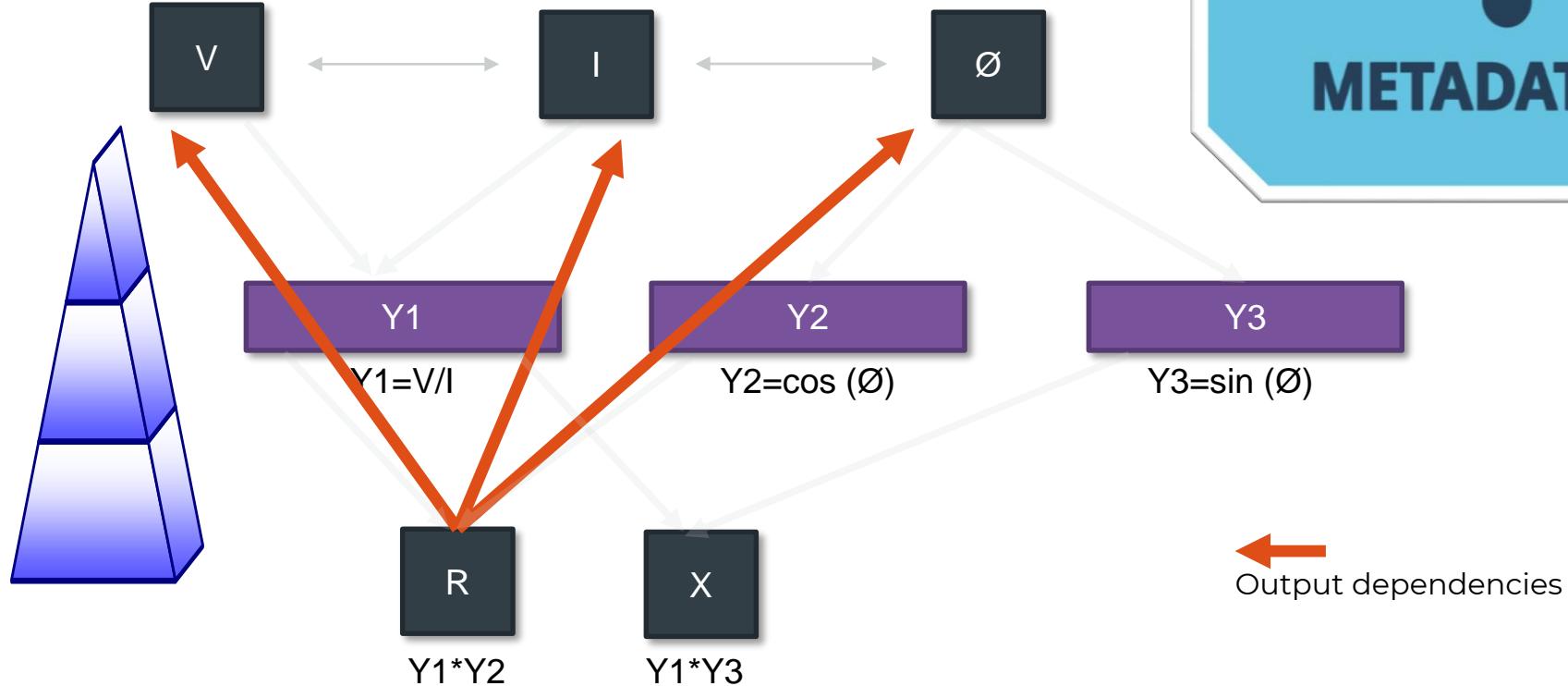


Graphical decomposition of a measurement model

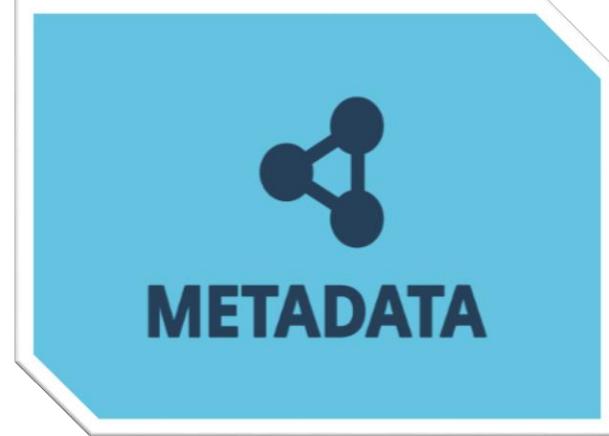


$$R = \frac{V}{I} \cos \phi$$

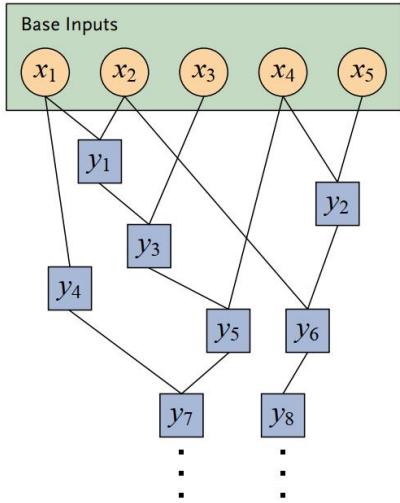
$$X = \frac{V}{I} \sin \phi$$



Graphical decomposition of a measurement model

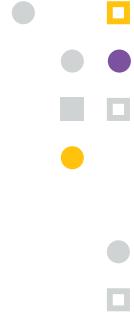
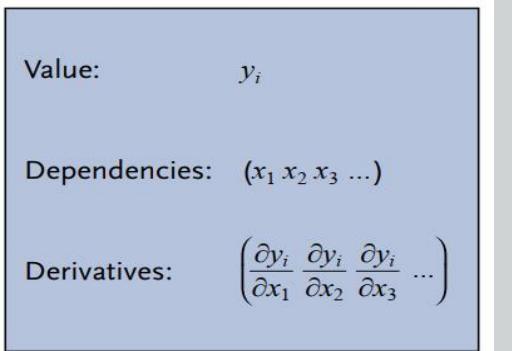


Measurement Model

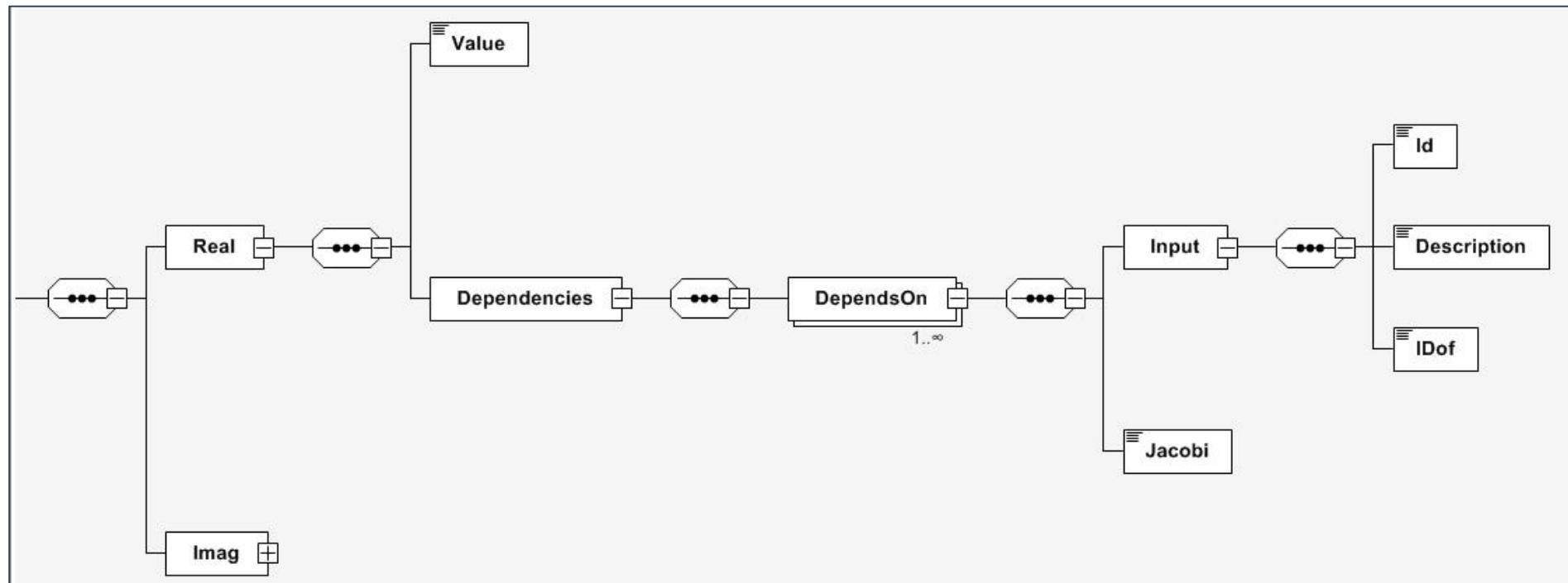


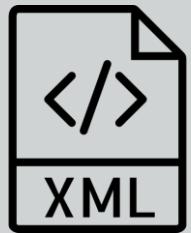
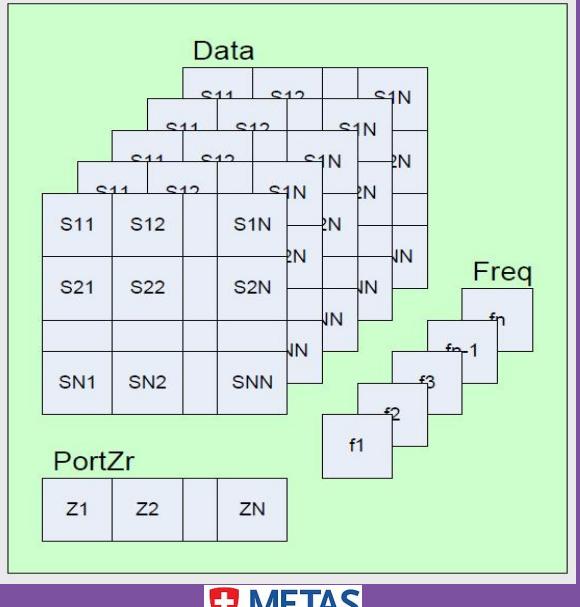
Issues /Solutions

- Different models → Only 1 model (rigorous method)
- Mixed data types → Uncertainty objects
- Complicated calculations → Automatic uncertainty propagation through automatic differentiation
- Lack of correlations → Record of dependencies.
Correlations on demand (or explicitly saved)



XSD STRUCTURE

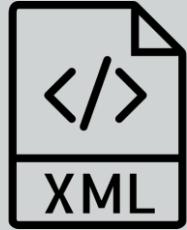
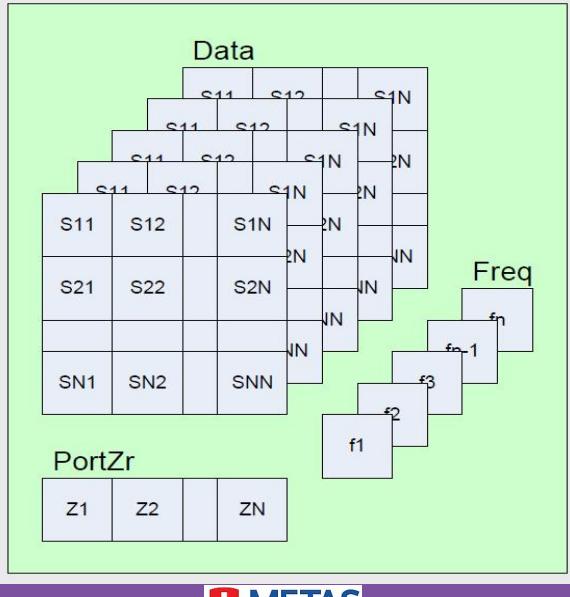




```

1  <?xml version="1.0"?>
2  <SPParamData xmlns:xsd="http://www.w3.org/2001/XMLSchema" xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance">
3      <FrequencyList>
218      <PortList>
219          <Port>1</Port>
220          <Port>2</Port>
221      </PortList>
222      <PortZrList>
244      <Data>
245          <Frequency>
246              <ReceiverPort>
247                  <SourcePort>
248                      <Real>
2189                      <Imag> (highlighted)
4138                  </SourcePort>
4139              <SourcePort>
4140                  <Real>
6401                  <Imag>
8678              </SourcePort>
8679          </ReceiverPort>
8680          <ReceiverPort>
8681              <SourcePort>
8682                  <Real>
10895                  <Imag>
13116              </SourcePort>
13117          <SourcePort>
13118              <Real>
15075              <Imag>
17056              </SourcePort>
17057          </ReceiverPort>
17058      </Frequency>
17059      <Frequency>
33817      <Frequency>
50599      <Frequency>
67565      <Frequency>

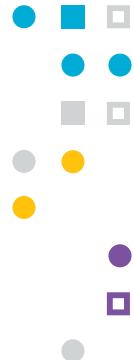
```



```

208 <Frequency>4800000000</Frequency>
209 <Frequency>4825000000</Frequency>
210 <Frequency>4850000000</Frequency>
211 <Frequency>4875000000</Frequency>
212 <Frequency>4900000000</Frequency>
213 <Frequency>4925000000</Frequency>
214 <Frequency>4950000000</Frequency>
215 <Frequency>4975000000</Frequency>
216 <Frequency>5000000000</Frequency>
217 </FrequencyList>
218 <PortList>
219 <Port>1</Port>
220 <Port>2</Port>
221 </PortList>
222 <PortZrList>
223 <Data>
224 <Frequency>
225 <ReceiverPort>
226 <SourcePort>
227 <Real>
228 <Value>-0.00022624494363632575</Value>
229 <Dependencies>
230 <DependsOn>
231 <Input>
232 <Id>83-CB-32-55-4B-8C-4B-EB-91-CC-00-84-9C-4F-43-C3-00-20-00-02-00-00-01-00-76-DA-06-80</Id>
233 <Description />
234 <IDof>0</IDof>
235 </Input>
236 <Jacobi>-2.3824466471489413E-05</Jacobi>
237 </DependsOn>
238 <DependsOn>
239 <Input>
240 <Id>83-CB-32-55-4B-8C-4B-EB-91-CC-00-84-9C-4F-43-C3-00-20-00-02-00-00-01-00-76-DA-06-81</Id>
241 <Description />
242 <IDof>0</IDof>
243 </Input>
244 <Jacobi>1.6328236438928312E-05</Jacobi>
245 </DependsOn>
246 <DependsOn>
247 <Input>
248 <Id>83-CB-32-55-4B-8C-4B-EB-91-CC-00-84-9C-4F-43-C3-00-20-00-02-00-00-01-00-76-DA-A2-C0</Id>
249 <Description />
250 <IDof>0</IDof>
251 </Input>
252 </Jacobi>
```

GET_CORRELATION()



1-Port correlation @f0

		Real S1,1	Imag S1,1
► Real S1,1		1,000e+000	-3,860e-002
Imag S1,1		-3,860e-002	1,000e+000

Correlación Mag 2 puertos @f

	Real S1,1	Imag S1,1	Real S2,1	Imag S2,1	Real S1,2	Imag S1,2	Real S2,2	Imag S2,2
► Real S1,1	1,000e+000	-3,860e-002	3,917e-002	-5,402e-003	3,921e-002	-5,835e-003	8,870e-002	-9,785e-004
Imag S1,1	-3,860e-002	1,000e+000	3,088e-003	1,564e-001	3,204e-003	1,571e-001	-5,773e-003	3,136e-001
Real S2,1	3,917e-002	3,088e-003	1,000e+000	5,608e-001	1,000e+000	5,609e-001	9,933e-001	-7,535e-001
Imag S2,1	-5,402e-003	1,564e-001	5,608e-001	1,000e+000	5,608e-001	1,000e+000	5,772e-001	-2,250e-002
Real S1,2	3,921e-002	3,204e-003	1,000e+000	5,608e-001	1,000e+000	5,609e-001	9,933e-001	-7,535e-001
Imag S1,2	-5,835e-003	1,571e-001	5,609e-001	1,000e+000	5,609e-001	1,000e+000	5,772e-001	-2,229e-002
Real S2,2	8,870e-002	-5,773e-003	9,933e-001	5,772e-001	9,933e-001	5,772e-001	1,000e+000	-7,401e-001
Imag S2,2	-9,785e-004	3,136e-001	-7,535e-001	-2,250e-002	-7,535e-001	-2,229e-002	-7,401e-001	1,000e+000

GUI METAS VNA Tools

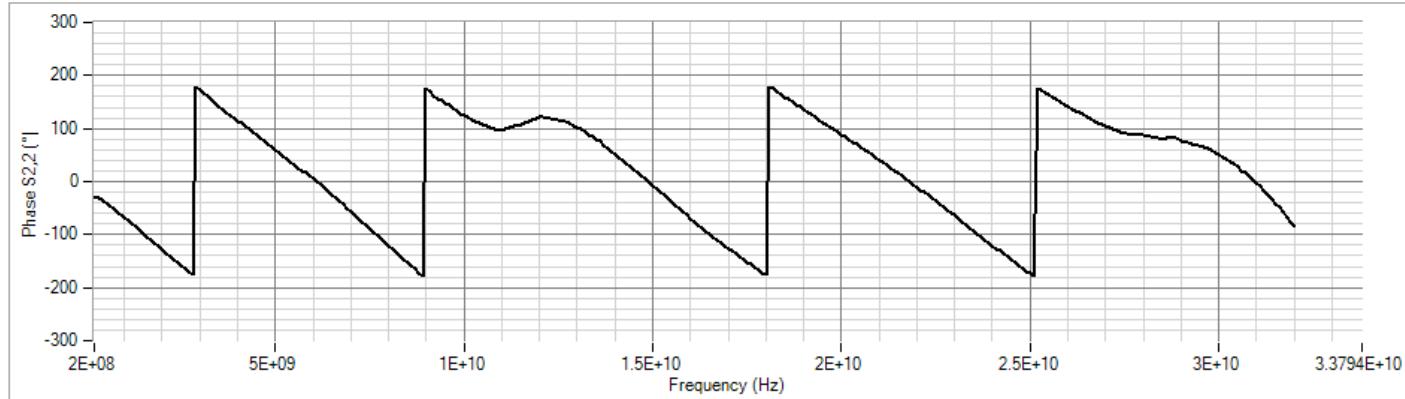
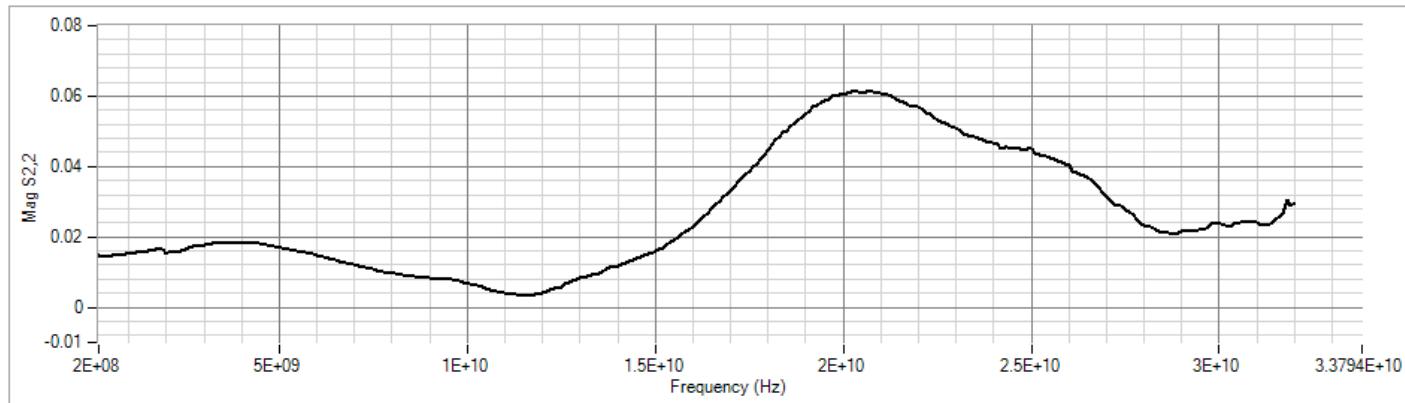


GET_CORRELATION()

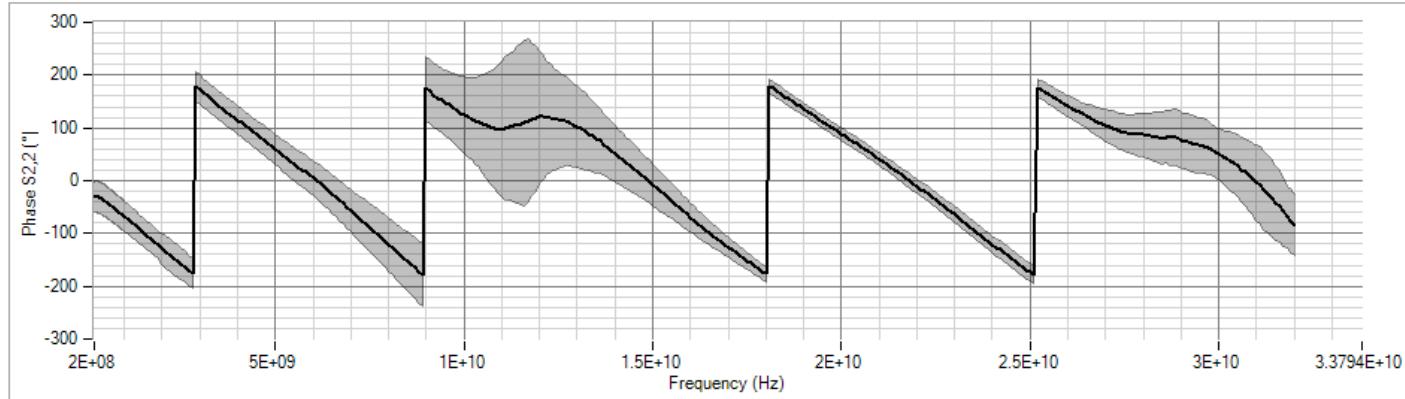
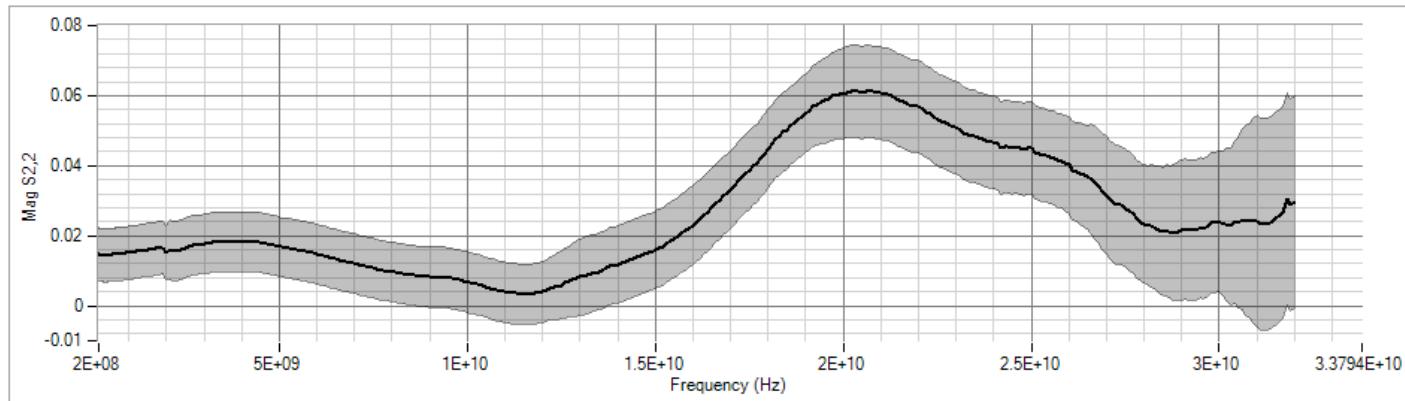
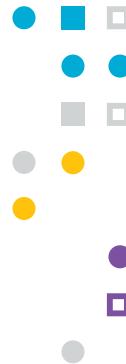
|S11| correlation between different frequencies

	95,000e+06 Hz	100,000e+06 Hz	150,000e+06 Hz	200,000e+06 Hz	250,000e+06 Hz	300,000e+06 Hz	350,000e+06 Hz	400,000e+06 Hz	450,000e+06 Hz
► 45,000e+06 Hz	0,92	0,92	0,91	0,79	-0,34	0,00	0,00	0,00	0,00
50,000e+06 Hz	0,94	0,94	0,93	0,82	-0,35	0,00	0,00	0,00	0,00
55,000e+06 Hz	0,96	0,95	0,95	0,84	-0,35	0,00	0,00	0,01	0,01
60,000e+06 Hz	0,97	0,96	0,96	0,86	-0,36	0,00	0,00	0,00	0,00
65,000e+06 Hz	0,98	0,97	0,97	0,87	-0,35	0,00	0,00	0,00	0,00
70,000e+06 Hz	0,98	0,98	0,97	0,88	-0,35	0,01	0,00	0,00	0,00
75,000e+06 Hz	0,99	0,98	0,98	0,89	-0,35	0,00	0,00	0,00	0,00
80,000e+06 Hz	0,99	0,98	0,98	0,90	-0,34	0,00	0,01	0,00	0,00
85,000e+06 Hz	0,99	0,99	0,99	0,91	-0,33	0,00	0,00	0,00	0,00
90,000e+06 Hz	1,00	0,99	0,99	0,92	-0,32	0,00	0,00	0,00	0,00
95,000e+06 Hz	0,99	1,00	0,99	0,92	-0,31	0,00	0,00	0,00	0,00
100,000e+06 Hz	0,99	0,99	1,00	0,93	-0,30	0,00	0,00	0,00	0,00
150,000e+06 Hz	0,92	0,92	0,93	1,00	0,00	0,00	0,00	0,00	0,00
200,000e+06 Hz	0,32	-0,31	-0,30	0,00	1,00	0,00	0,00	0,00	0,00
250,000e+06 Hz	0,00	0,00	0,00	0,00	0,00	1,00	0,00	0,00	0,00
300,000e+06 Hz	0,00	0,00	0,00	0,00	0,00	0,00	1,00	0,00	0,00
350,000e+06 Hz	0,00	0,00	0,00	0,00	0,00	0,00	0,00	1,00	0,00
400,000e+06 Hz	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,01	0,00
450,000e+06 Hz	0,00	0,00	0,00	0,00	0,00	0,01	0,00	0,01	0,00
500,000e+06 Hz	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,01	0,00
550,000e+06 Hz	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00

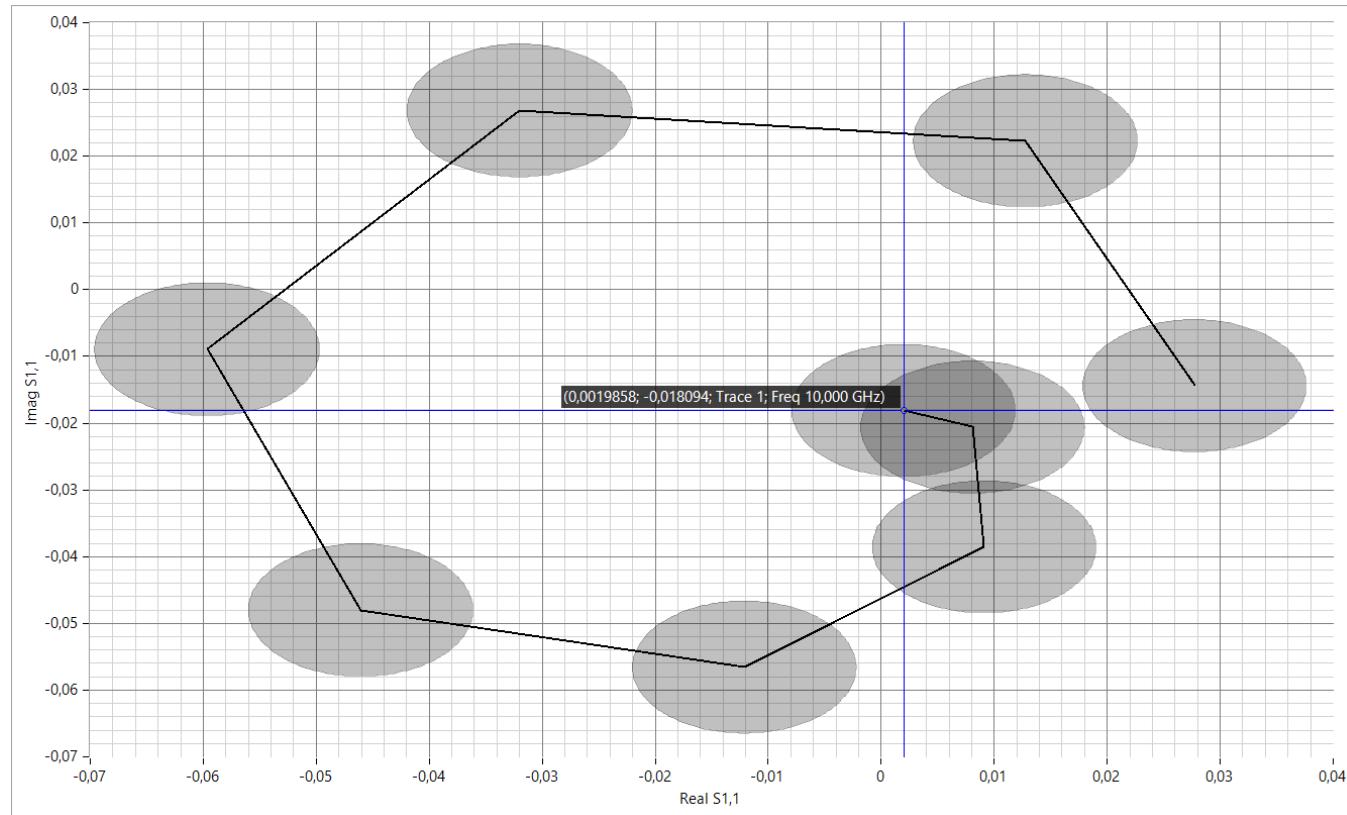
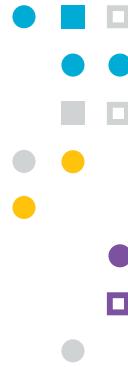
GET_VALUE(y)



GET_VALUE(y) ; GET_STDUNC(y)



Uncertainty on Complex plane 10GHz-18GHz @1GHz step



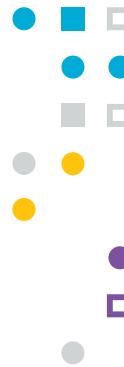
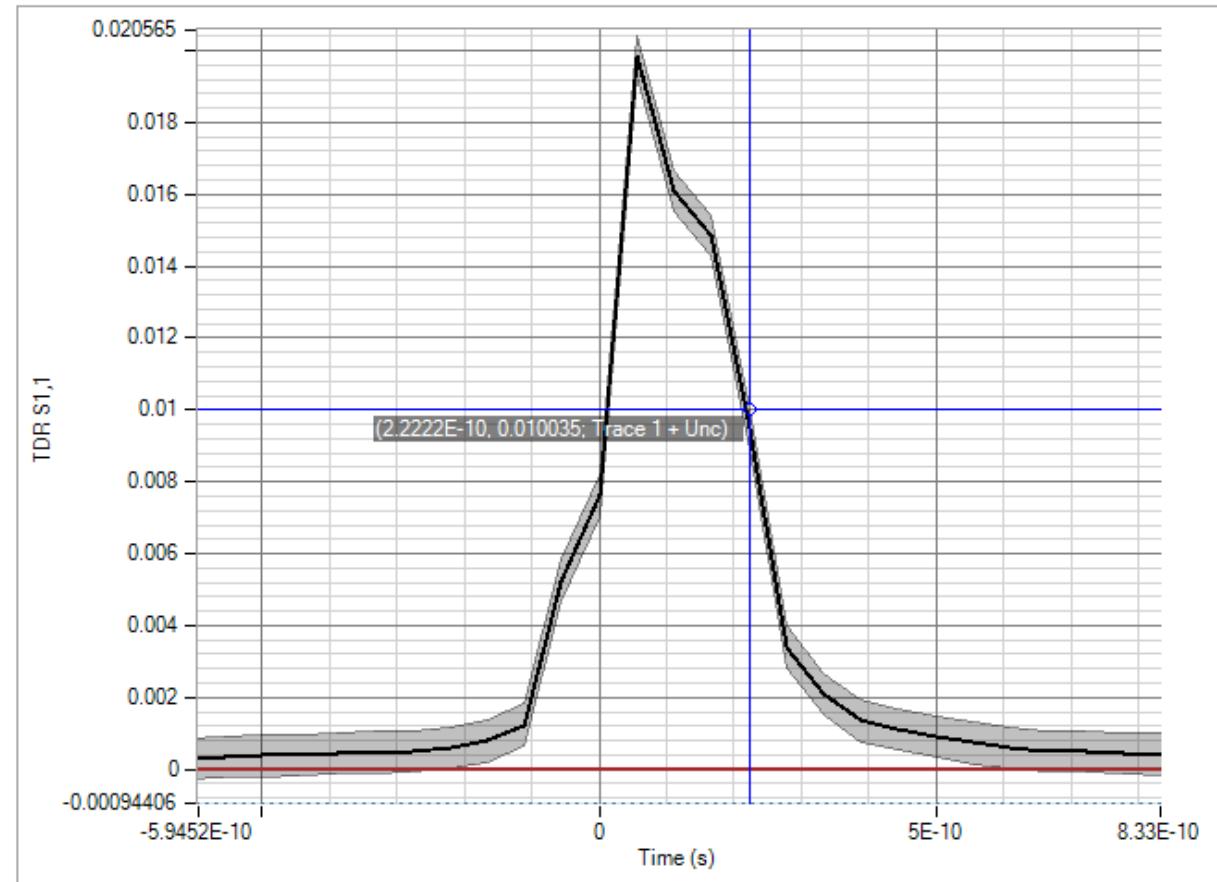
BUDGET(y)

Frequency: 2800.000 MHz, Parameter: S1,1 Zr: 50 Ω Phase (°)

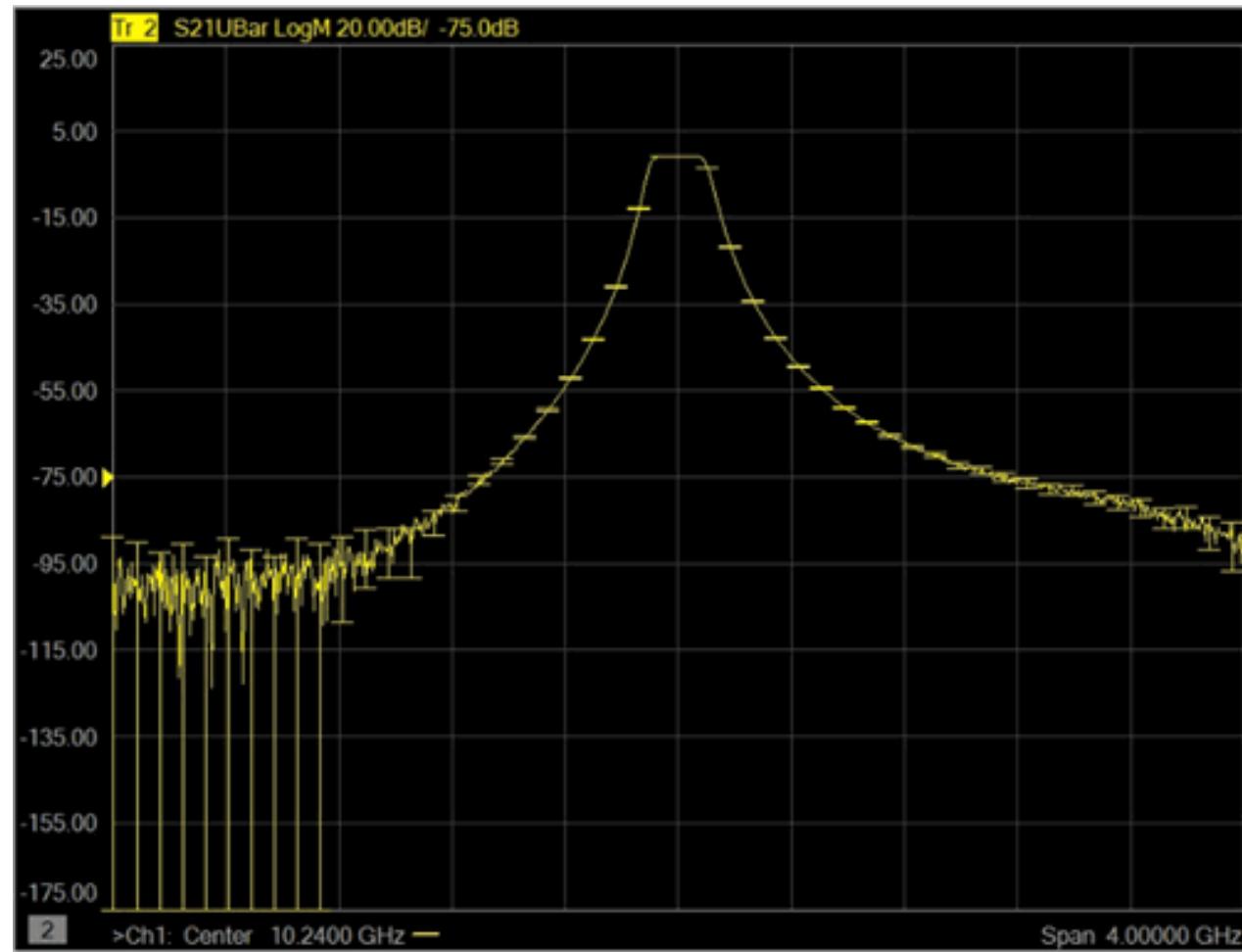
Id | Flat | Expand All | Collapse All | Numeric Format: f6 | Copy

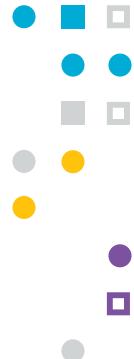
Value	Std Unc	U95
-29.681245	29.561606	59.123212
Description		
Cable Stability	4.972430	2.829
Connector Repeatability	19.795602	44.842
Reflection	19.795602	44.842
load(m)	20.925102	50.105
open(f)	0.222150	0.006
open(m)	0.121464	0.002
short(f)	0.222593	0.006
short(m)	0.120965	0.002
VNA Drift (Ideal VNA correlated)	4.389481	2.205
Directivity	4.389394	2.205
Match	0.027649	0.000
VNA Linearity	0.147518	0.002
VNA Noise	0.141953	0.002

Time Domain









Maury Microwave

Your Calibration, Measurement & Modeling Solutions Partner!



R&S
ROHDE & SCHWARZ

R&S ZNA-K50 Real time measurement uncertainty analysis

MT940A Insight Calibration and Measurement software

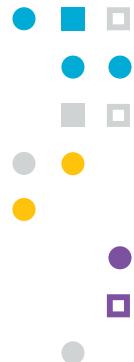
EXAMPLE ISO-GUM H2 with GTC

INPUT
VARIABLES



```
V = ureal(4.999,3.2E-3,independent=False)      # volt
I = ureal(19.661E-3,9.5E-6,independent=False)    # amp
phi = ureal(1.04446,7.5E-4,independent=False)    # radian

set_correlation(-0.36,V,I)
set_correlation(0.86,V,phi)
set_correlation(-0.65,I,phi)
```



MODEL



```
R = result( V * cos(phi) / I )
X = result( V * sin(phi) / I )
Z = result( V / I )
```

OUTPUT

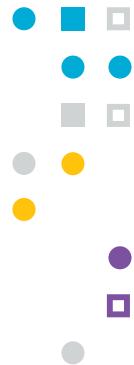


```
print 'R = {}'.format(R)
print 'X = {}'.format(X)
print 'Z = {}'.format(Z)
print
print 'Correlation between R and X = {:.2G}'.format( get_correlation(R,X) )
print 'Correlation between R and Z = {:.2G}'.format( get_correlation(R,Z) )
print 'Correlation between X and Z = {:.2G}'.format( get_correlation(X,Z) )
```

```
R = 127.732(70)
X = 219.85(30)
Z = 254.26(24)

Correlation between R and X = -0.59
Correlation between R and Z = -0.49
Correlation between X and Z = +0.99
```

EXAMPLE ISO-GUM H2 with GTC

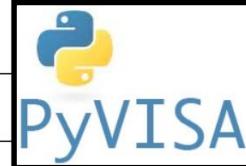


INPUT
VARIABLES



```
V = ureal(4.999,3.7E-3,independent=False) # volt
I = ureal(19.661E-5,1.1E-6,independent=False) # amp
phi = ureal(1.044446,7.5E-4,independent=False) # radian

set_correlation(-0.36,V,I)
set_correlation(0.86,V,phi)
set_correlation(-0.65,I,phi)
```



MODEL



```
R = result( V * cos(phi) / I )
X = result( V * sin(phi) / I )
Z = result( V / I )
```

OUTPUT

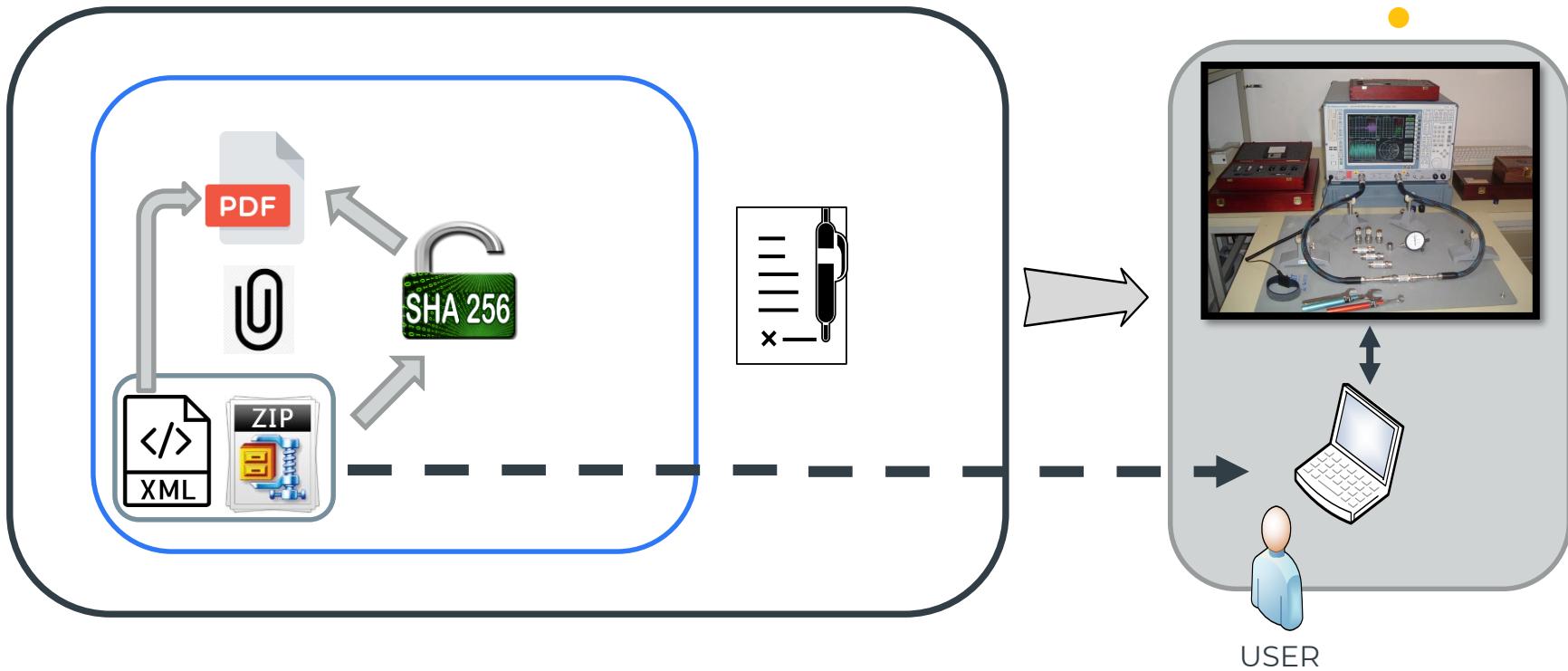


```
print 'R = {}'.format(R)
print 'X = {}'.format(X)
print 'Z = {}'.format(Z)
print
print 'Correlation between R and X = {:.2G}'.format( get_correlation(R,X) )
print 'Correlation between R and Z = {:.2G}'.format( get_correlation(R,Z) )
print 'Correlation between X and Z = {:.2G}'.format( get_correlation(X,Z) )
```

```
R = 127.732(70)
X = 219.85(30)
Z = 254.26(24)

Correlation between R and X = -0.59
Correlation between R and Z = -0.49
Correlation between X and Z = +0.99
```

non-PTB DCC





Developer: Michael Wollensack

UncLib (Python)

<https://pypi.org/project/metas-unclib/>

`pip install metas-unclib`

UncLib (MATLAB, C#)

<https://www.metas.ch/metas/en/home/fabe/hochfrequenz/unclib.html>



GUM TREE CALCULATOR (GTC) (Python)

Developer: Blair Hall

<https://pypi.org/project/GTC/>

<https://gtc.readthedocs.io/en/latest/install.html> (Documentation)

`pip install gtc`



• Thank you !



metrologiaf@inti.gob.ar

