Digitalization for the generation of DCC

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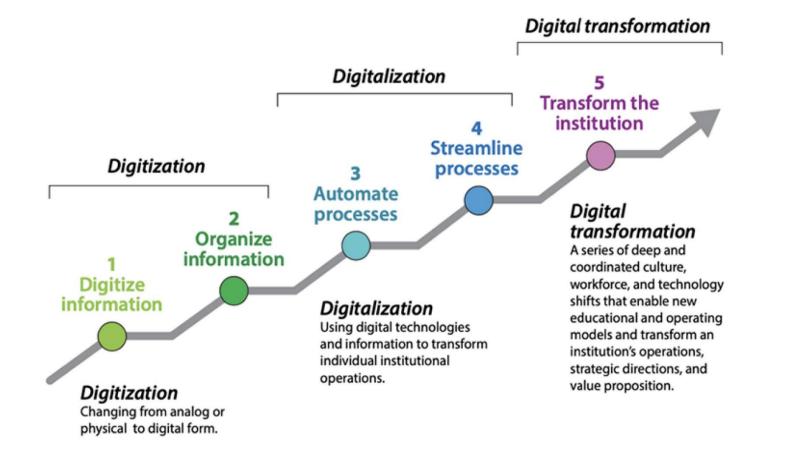


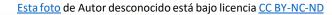






UNDERSTANDING THE PROCESS TO DT





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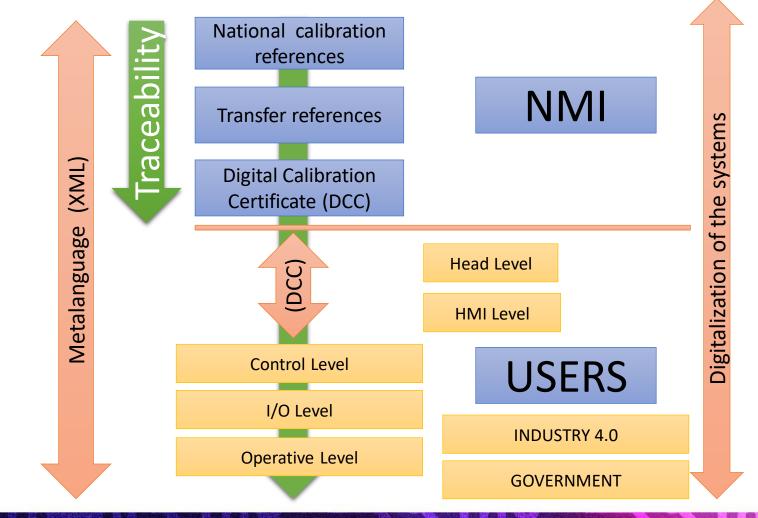


Digital transformation in metrology

In a few words....

"The usage of computers, instruments, IT technologies to automate and optimize a process though the exchange of standardized data between machines in order to give traceability among the metrology value chain "

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Digital transformation



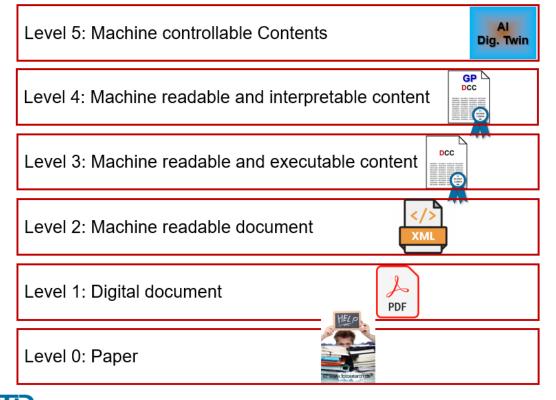
Defining the Strategy

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The Utility-Model



From: "IDIS – Initiative Digitale Standards". [Online]. see: https://www.dke.de/idis

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Proposed steps in order to implement DCC in a laboratory

- 1. Selection of pilot laboratories for the implementation of the digital calibration certificate
- 2. To know metrological technology readiness level of the laboratory.
 - a) Identify the kind of digitalization level
- 3. Identification of pilot project of calibration services for the digitalization and later implementation of the digital calibration certificate.
 - a) The prioritization is defined with the comparison of aspects such as complexity of the service against automation.
 - b) Number of calibrations per year

Metrology for Digital

- 4. Identifying DCC dependencies into the calibrations process
 - a) Generate pilot DCC sub-schemes from calibration references like primary references, instrumentation chain components and uncertainty sources, that are included in the process.
 - b) Select the best route map in order to achieve the stablished goals (Get experience, user request, user needs, etc).
- 5. Follow or propose good practice for the quantity of interest.



A user case.....

- 1. Implementing DCC at secondary calibration laboratory of alternating acceleration.
- 2. MTRL=Intermediate level (Metrologiest intervention)
 - a) Usage of Excel (calculation of the data) and LabVIEW (automated measurements)
- 3. Calibration of accelerometer calibrators
 - a) Its the easiest service of calibration (regarding the measurement chain and calibration time)
 - b) Its one of most used calibration service at the laboratory

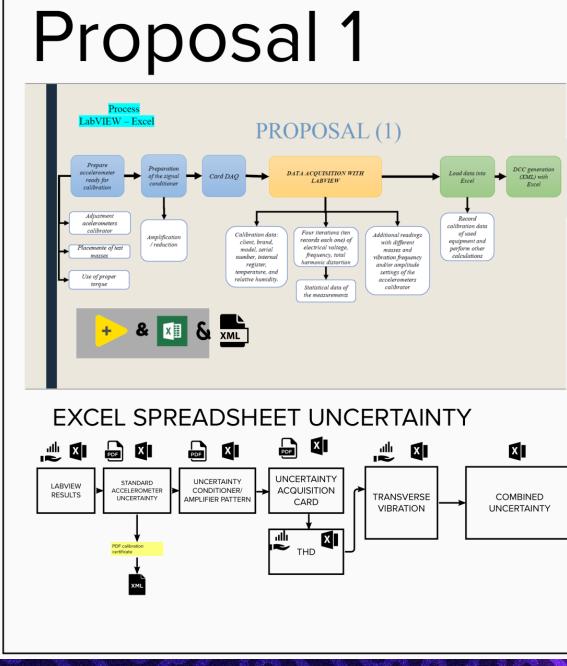


Identifying DCC dependencies into the calibrations process

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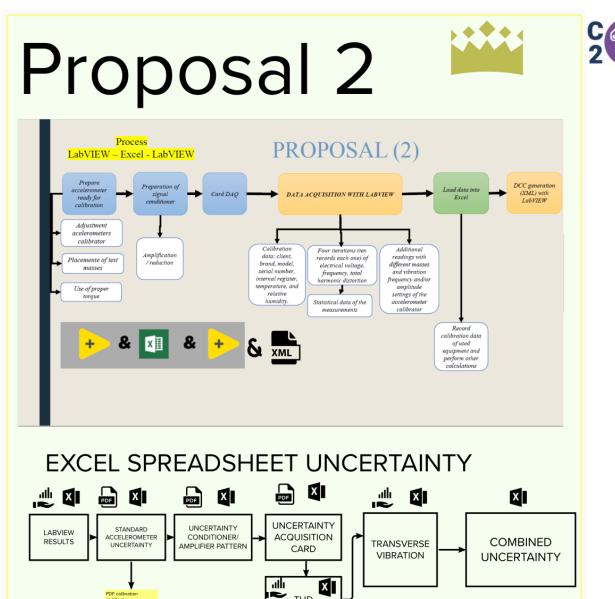
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Identifying DCC dependencies into the calibrations process



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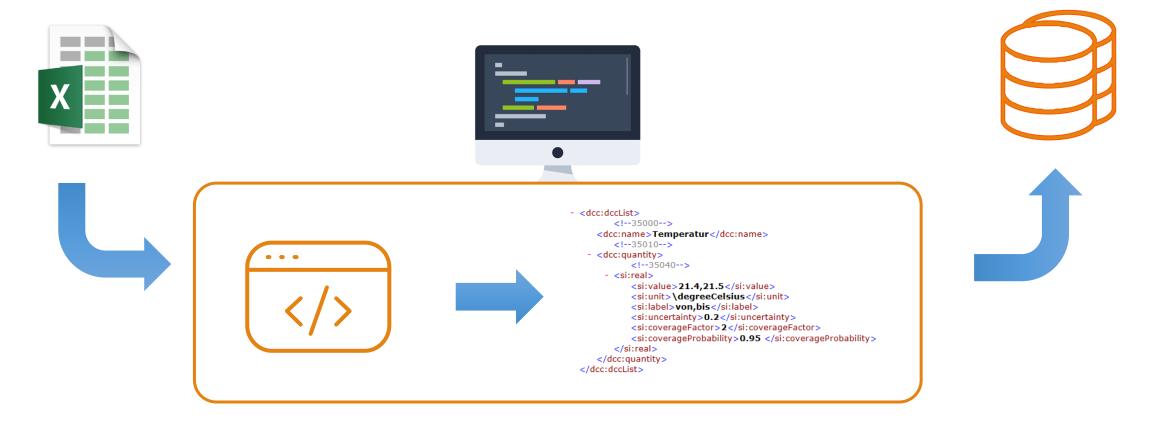
PDF calibration

XML

ertificate



Excel & XML



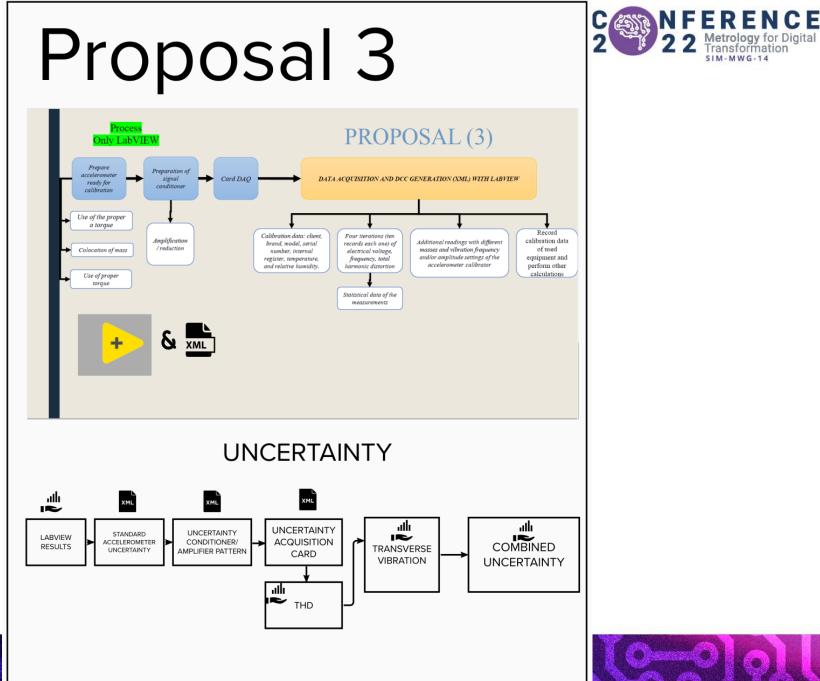


Identifying DCC dependencies into the calibrations process

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Propose good practice for the quantity of alternating acceleration.

We spect to have a pilot DCC at the end of this year so its a work in progress

concluding remarks:

- is a multidisciplinary development.
- focus on developments that can be replicated to more services and not just one.
- focus on services that can impact users.



